

H-20/35™ Pro Repair Kits

313263A

For replacing H-20/35 Pro Proportioner electrical components.



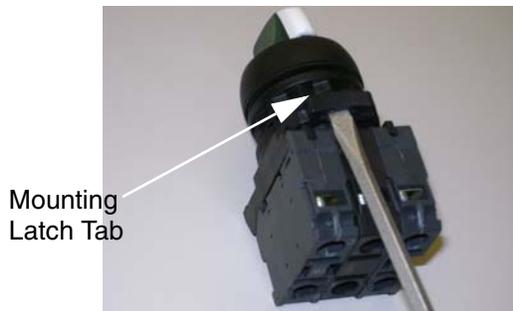
Important Safety Instructions

Read all warnings and instructions in this manual and in manual 311393. Save both sets of instructions.

See page 2 for repair kits covered in this manual.

Disassembly

1. Prior to removing old switch, make note of wiring orientation or refer to your system's electrical schematics.
2. Remove contact block and mounting latch from switch. Use a flat head screwdriver to rotate tab on mounting latch clockwise to unlock mounting latch from switch.



3. Remove switch from display panel.

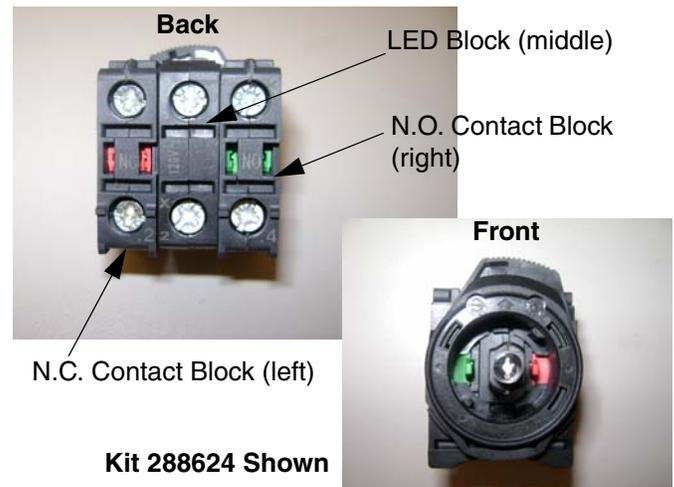
Assembly

1. Assemble supplied contact blocks to mounting latch. Align tab on top of block with correct slot or latch, and snap bottom into place.

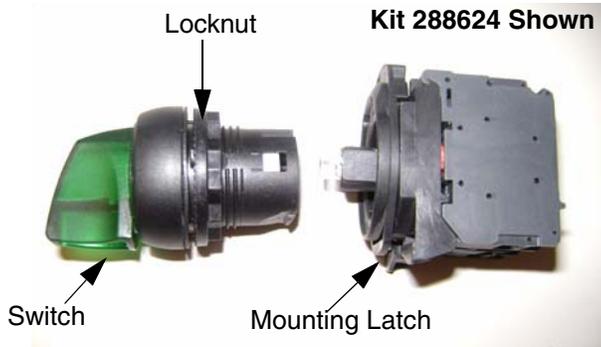


NOTE:

Position contact blocks as shown in the following figure. Not every kit includes all contact blocks shown. Position supplied contact blocks as shown.



- Fasten switch/light to display panel in desired position. Tighten locknut.
- Press contact block/mounting latch assembly onto mounted switch/light until it snaps into place.



- Reconnect all electrical connections.

Electrical Component Repair Kits

Hydraulic Motor Switch Kit 288624

Description	Qty.
LED, green	1
SWITCH, selector, A/B; green	1
LATCH, mounting	1
BLOCK, contact, normally open	1
BLOCK, contact, normally closed	1

Power Control Switch Kit 288625

Description	Qty.
LED, yellow	1
SWITCH, selector, A/B; yellow	1
LATCH, mounting	1
BLOCK, contact, normally open	1
BLOCK, contact, normally closed	1

Pump Direction Light Kit 288626

Description	Qty.
LED, yellow	1
SWITCH, selector, A/B; yellow	1
LATCH, mounting	1
LED, block	1
LENS, amber	1

Power Display Light Kit 288627

Description	Qty.
LED, white	1
LATCH, mounting	1
LED, block	1
LENS, clear	1

Stroke Switch Kit 288630

Description	Qty.
LATCH, mounting	1
BLOCK, contact, normally open	2
SWITCH, selector, 3 position	1

Emergency Stop Switch Kit 288631

Description	Qty.
LATCH, mounting	1
BLOCK, contact, normally closed	1
SWITCH, push button, emergency stop; red	1

All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

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