



# Heater Wire Connector Kit 255039

312466A

*For replacing heater wire connector on Reactor proportioners.*



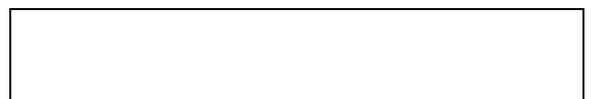
**Important Safety Instructions**

Read all warnings and instructions in Reactor Operation and Repair-Parts manuals. Save those instructions.

**Kit 255039 Includes:**

Description	Qty.
CONNECTOR, molded	4
SCREW, set, socket head	8
CAP, plug, wire connector	8
WRENCH, hex	1
FLUID, oxide inhibitor	1

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# Connect Heater Wires

1. Apply oxide inhibitor to bare ends of wires and to ferrule ends.
2. Insert one of the A heater power supply wires into one end of connector. Then insert one wire from each of the A heater elements into other end of connector as shown.
3. Tighten set screws and pull on them to ensure they are secure.
4. Repeat steps 2 and 3 for the other A heater power supply wire and the other wire from the each of the A heater elements.
5. Install cap plugs over set screws.



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6. Use cable ties to keep wires in place.
7. Repeat steps 1-6 for B components.
8. Replace heater covers.



**WWW.DIAMONDLINERS.COM**

**Mailing Address**

9507 Santa Fe Springs Road  
Santa Fe Springs, CA 90670

**Phone**

(562) 781-1045 or (800) 543-1212

**Fax**

(562) 781-1045

**Email**

**info@diamondliners.com**

*All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.*

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**Graco Headquarters:** Minneapolis

**International Offices:** Belgium, China, Japan, Korea

**GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1441**

www.graco.com

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