

Heater Wire Connector Kit 255039

312466A

For replacing heater wire connector on Reactor proportioners.



Important Safety Instructions

Read all warnings and instructions in Reactor Operation and Repair-Parts manuals. Save those instructions.

Kit 255039 Includes:

Description	Qty.
CONNECTOR, molded	4
SCREW, set, socket head	8
CAP, plug, wire connector	8
WRENCH, hex	1
FLUID, oxide inhibitor	1

PROVEN QUALITY. LEADING TECHNOLOGY.



Connect Heater Wires

1. Apply oxide inhibitor to bare ends of wires and to ferrule ends.
2. Insert one of the A heater power supply wires into one end of connector. Then insert one wire from each of the A heater elements into other end of connector as shown.
3. Tighten set screws and pull on them to ensure they are secure.
4. Repeat steps 2 and 3 for the other A heater power supply wire and the other wire from each of the A heater elements.
5. Install cap plugs over set screws.



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6. Use cable ties to keep wires in place.
7. Repeat steps 1-6 for B components.
8. Replace heater covers.



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*All written and visual data contained in this document reflects the latest product information available at the time of publication.
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