

256566 Circulation Manifold Kit



313058B

For use with Fusion™ CS Spray Gun. Allows rapid preheating of hose by circulating fluid through gun manifold.

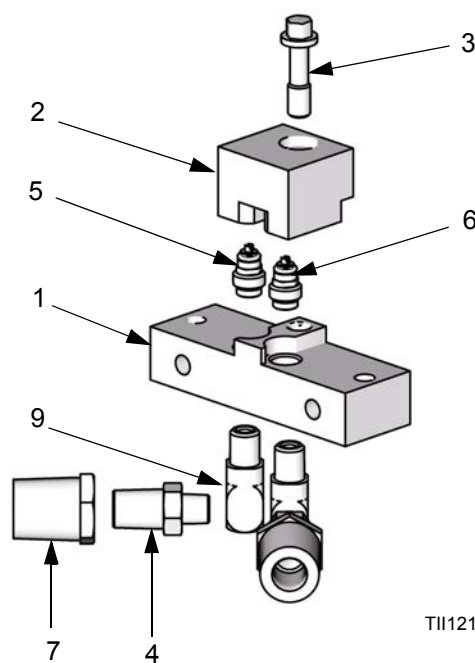


Important Safety Instructions

Read all warnings and instructions in this manual, Fusion CS manual, and Reactor manuals. Save these instructions.

						
To reduce risk of explosion, do not circulate fluid containing a blowing agent without consulting with your material supplier regarding fluid temperature limits.						

Ref.	Part	Description	Qty.
1	15T648	MANIFOLD, circulation	1
2	15R910	CAP, inlet	1
3	15B221	BOLT; 5/16-24	1
4	151519	NIPPLE; 1/4 x 1/8 npt	2
5	255960	VALVE, check, a side	1
6	255957	VALVE, check, b side	1
7	100206	BUSHING, pipe; 1/2 npt(m) x 1/4 npt(f)	2
9	191892	ELBOW, street, 90 deg.	2



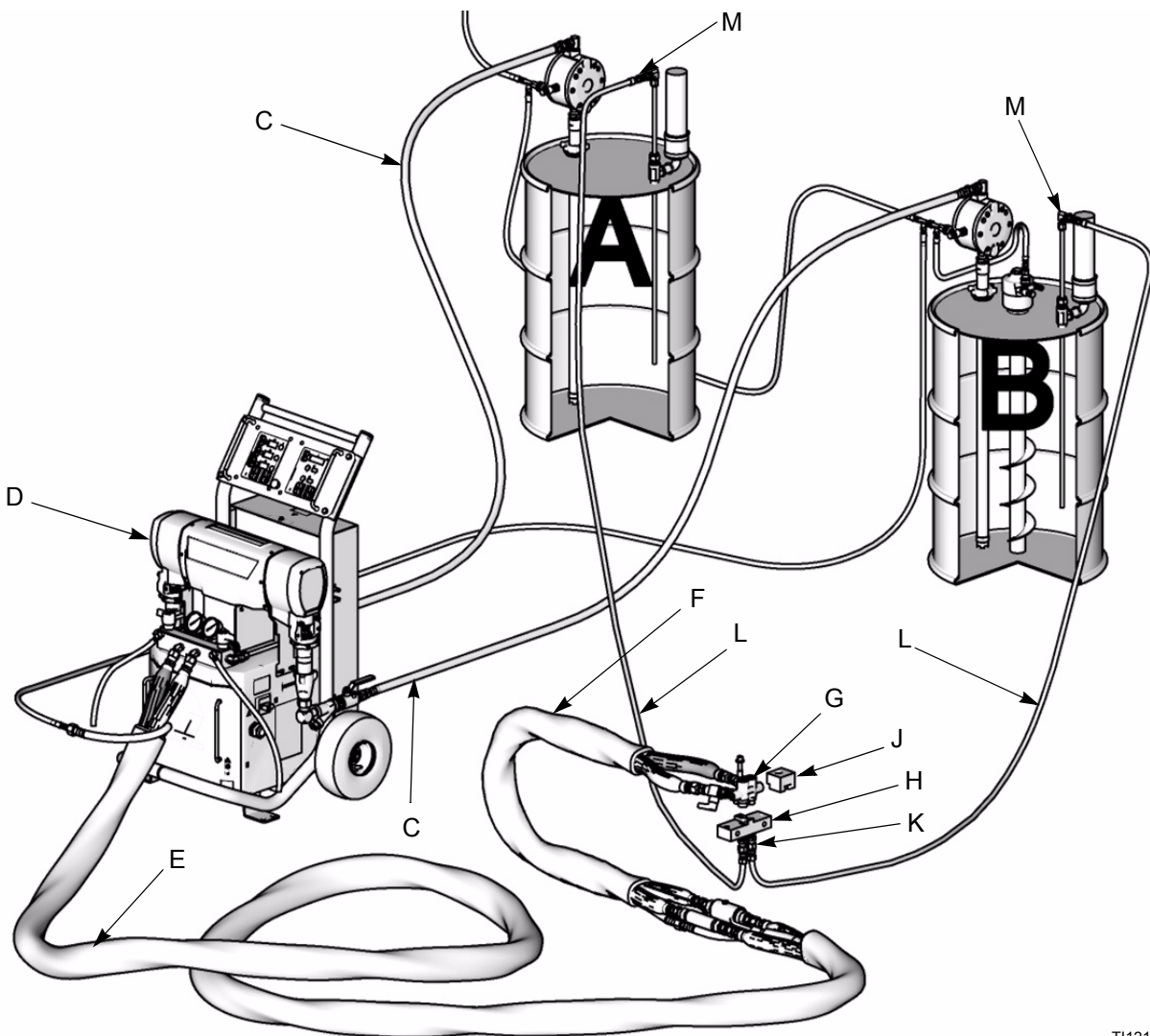
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Initial Setup

See FIG. 1. Connect high pressure moisture-resistant circulation lines (L) to circulation manifold (H). Route circulation lines back to return tube kit (M) at respective component A or B supply drum. Use hoses rated at maximum working pressure of the equipment.

Key for FIG. 1



- C Fluid Supply Lines
- D Reactor Proportioner
- E Heated Hose
- F Heated Whip Hose
- G Gun Fluid Manifold
- H 256566 Circulation Manifold
- J Manifold Block (included in 256566)
- K 246978 Circulation Kit (includes return lines and 246477 Return Tube Kit); see manual 309852
- L Circulation Return Lines (included in 246978)
- M 246477 Return Tube Kit (included in 246978); see manual 309852



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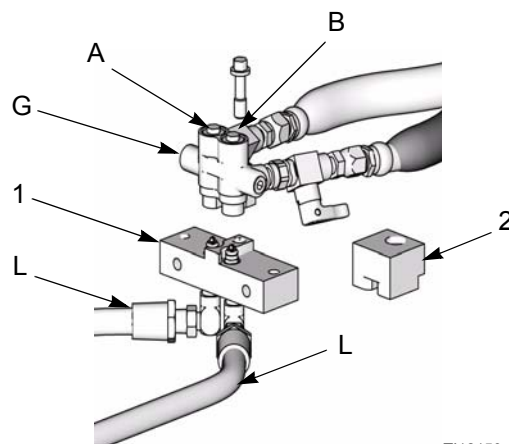
FIG. 1. Circulation System Setup

Installation

						
<p>To reduce the risk of explosion, do not cross-contaminate fluids when circulating. Be sure to circulate component A (isocyanate) to the component A drum and component B (resin) to the component B drum.</p>						

1. Remove block (2). Install circulation manifold (1) on gun fluid manifold (G). Open all valves in the fluid circuit.
2. Load fluid per instructions in proportioner manual.
3. Start proportioner. Set temperature targets. Circulate fluid at low pressure until temperature reaches targets.

4. Close fluid valves A and B. Remove circulation manifold (1) from gun fluid manifold (G). Clean and apply grease to both check valves (5, 6). Attach block (2) to circulation manifold to prevent air from reacting with isocyanate.



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FIG. 2. Install Kit

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