Instructions

Hopper **Installation Kit**

For gravity feeding material to Xtreme[®] XL Sprayers and Xtreme Sprayers. For professional use only.

Part No. 24X570

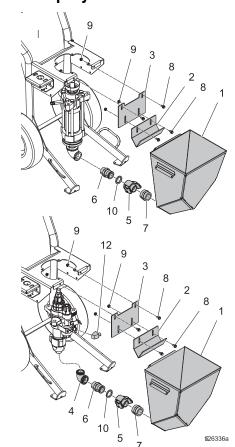
Important Safety Instructions

Read all warnings and instructions in Xtreme or Xtreme XL Sprayer manual. Save all instructions.

Parts

			Qty
Ref.	Part	Description	
1	17E114	HOPPER	1
2	17C474	BRACKET	1
3	17D554		1
4	126939	ELBOW, 90°	1
5	128095	CAM/GROOVE	1
6	17C692	FITTING, cam/groove, 1.5 m, 1-1/2 npt	1
7	128094	BUSHING	1
8	112395	SCREW	4
9	112958	NUT	4
10	17C453	GASKET	1
11	110110	SEALANT, 6ml	1
12	15M987	ELBOW, 60°	1
13	16U537	LID (not shown)	1

Xtreme Sprayer with Dura-Flo[™] Pump



Xtreme Sprayer with Xtreme Pump



Installation

Required Tools

- · Reciprocating saw with steel cutting blade (sawzall)
- Drill
- 7/16 in. drill bit
- Hammer
- Center punch
- 1. For Heavy Duty Xtreme Sprayers (Series A and B): Modify cart.
 - a. Loosen mounting bolts and remove the pump assembly from the cart. See the sprayer manual for instructions.
 - b. Cut the hose rack so that it is flush with the front of the mounting plate.



To avoid cutting your hand, debur sharp edges after cutting the hose rack.

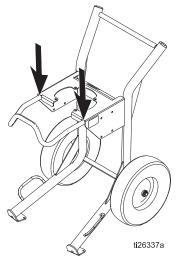


FIG. 1: Xtreme Sprayer Heavy Duty Cart (Series A and B)

c. Modify the front face of the cart as shown to fit the mount plate.

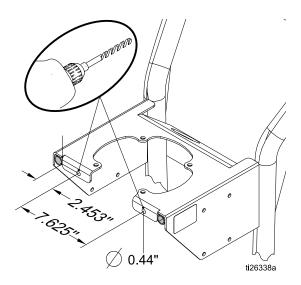


FIG. 2: Xtreme Sprayer Heavy Duty Cart (Series A and B)

- 2. Reassemble pump to cart.
- 3. Assemble items (4, 5, 6, and 7) with sealant (11).
- 4. Assemble 60° elbow (12) to pump outlet with sealant (11).
- Loosely assemble bracket (2) and upper bracket (3) with screws (8) and nuts (9). Once in place, lift bracket (2) to catch handle of hopper (1). Then tighten screws (8) and nuts (9).

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