

# Operation



## Reactor 2 E-30 and E-XP2

# Proportioning Systems

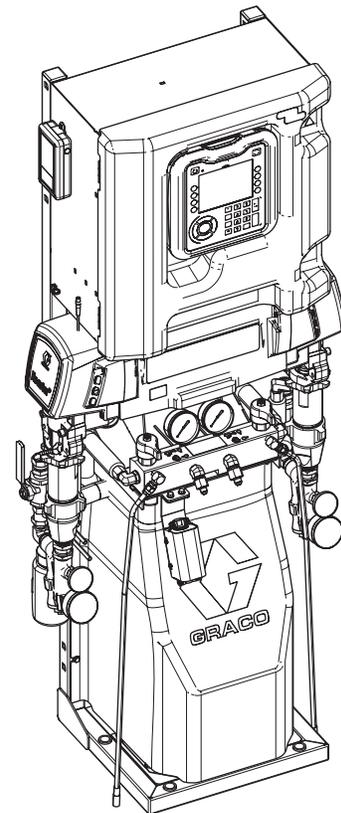
333023G  
EN

Electric, Heated, Plural Component Proportioner for spraying polyurethane foam and polyurea coatings. Not for outdoor use. For professional use only. Not approved for use in explosive atmospheres or hazardous locations.



### Important Safety Instructions

Read all warnings and instructions in this manual.  
Save these instructions.



ti20577b

PROVEN QUALITY. LEADING TECHNOLOGY.

# Contents

|  |    |  |    |
|--|----|--|----|
| Warnings .....   | 3  | Run Mode .....   | 36 |
| Important Isocyanate Information.....  | 7  | Home — System Off .....                                    | 37 |
| Models.....  | 9  | Home — System Active.....                                  | 37 |
| Approvals.....   | 11 | Home — System With Error.....                              | 37 |
| Accessories.....   | 11 | Targets.....   | 37 |
| Supplied Manuals .....   | 12 | Maintenance.....   | 38 |
| Related Manuals .....  | 12 | Cycles.....  | 38 |
| Typical Installation, without circulation.....                               | 13 | Events.....  | 38 |
| Typical Installation, with system fluid manifold<br>to drum circulation..... | 14 | Errors.....  | 38 |
| Typical Installation, with gun fluid manifold to<br>drum circulation.....    | 15 | Troubleshooting.....                                       | 39 |
| Component Identification.....  | 16 | Diagnostic .....   | 40 |
| Advanced Display Module (ADM) .....  | 18 | Job Data .....   | 40 |
| ADM Display Details .....  | 21 | Recipes.....   | 40 |
| Navigating the Screens .....   | 21 | Startup.....   | 42 |
| Electrical Enclosure .....   | 23 | Fluid Circulation.....                                     | 45 |
| Motor Control Module (MCM) .....   | 24 | Circulation Through Reactor .....                          | 45 |
| Temperature Control Module (TCM) Cable<br>Connections.....                   | 25 | Circulation Through Gun Manifold .....                     | 46 |
| Installation.....  | 26 | Jog Mode.....  | 46 |
| Setup.....   | 27 | Spraying .....   | 47 |
| Grounding .....  | 27 | Spray Adjustments.....                                     | 48 |
| Close gun fluid manifold valves A and<br>B .....                             | 27 | Manual Hose Heat Mode.....                                 | 49 |
| General Equipment Guidelines .....   | 27 | Enable Manual Hose Mode.....                               | 49 |
| Connect Power.....   | 28 | Disable Manual Hose Mode.....                              | 50 |
| Supply Wet Cups With Throat Seal Liquid<br>(TSL) .....                       | 29 | Shutdown.....  | 51 |
| Install Fluid Temperature Sensor .....                                       | 29 | Pressure Relief Procedure .....                            | 53 |
| Connect Heated Hose to Proportioner .....                                    | 30 | Flushing.....  | 54 |
| Register and Activate the Graco InSite.....                                  | 30 | Maintenance .....  | 55 |
| Advanced Display Module (ADM)<br>Operation.....                              | 31 | Preventative Maintenance Schedule .....                    | 55 |
| Advanced Setup Screens.....  | 34 | Proportioner Maintenance .....                             | 55 |
| Advanced Screen 1 — General.....   | 34 | Flush Inlet Strainer Screen .....                          | 56 |
| Advanced Screen 2 — Units.....   | 34 | Pump Lubrication System.....                               | 57 |
| Advanced Screen 3 — USB.....   | 34 | Errors .....   | 58 |
| Advanced Screen 4— Software .....  | 34 | View Errors.....   | 58 |
| System 1.....  | 35 | Troubleshoot Errors .....                                  | 58 |
| System 2.....  | 35 | Troubleshooting.....                                       | 59 |
| Recipes .....  | 35 | Error Codes and Troubleshooting.....                       | 59 |
| Add Recipe.....  | 35 | USB Data.....  | 60 |
| Enable or Disable Recipes.....   | 35 | Download Procedure.....                                    | 60 |
|  |    | USB Logs.....  | 60 |
|  |    | System Configuration Settings.....                         | 61 |
|  |    | Custom Language File .....                                 | 62 |
|  |    | Upload Procedure.....                                      | 62 |
|  |    | Performance Charts.....                                    | 63 |
|  |    | Technical Specifications.....                              | 66 |
|  |    | Notes .....  | 68 |
|  |    | Graco Extended Warranty for Reactor® 2<br>Components ..... | 69 |

# Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

|  <h2 style="margin: 0;">WARNING</h2>  |  |
|--|--|
| <br> | <p><b>ELECTRIC SHOCK HAZARD</b></p> <p>This equipment must be grounded. Improper grounding, setup, or usage of the system can cause electric shock.</p> <ul style="list-style-type: none"> <li>• Turn off and disconnect power at main switch before disconnecting any cables and before servicing or installing equipment.</li> <li>• Connect only to grounded power source.</li> <li>• All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.</li> <li>• Do not expose to rain. Store indoors.</li> </ul>  |
|    | <p><b>TOXIC FLUID OR FUMES</b></p> <p>Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled or swallowed.</p> <ul style="list-style-type: none"> <li>• Read Safety Data Sheet (SDS) for handling instructions and to know the specific hazards of the fluids you are using, including the effects of long-term exposure.</li> <li>• When spraying, servicing equipment, or when in the work area, always keep work area well ventilated and always wear appropriate personal protective equipment. See <b>Personal Protective Equipment</b> warnings in this manual.</li> <li>• Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.</li> </ul>                                 |
|   | <p><b>PERSONAL PROTECTIVE EQUIPMENT</b></p> <p>Always wear appropriate personal protective equipment and cover all skin when spraying, servicing equipment, or when in the work area. Protective equipment helps prevent serious injury, including long-term exposure; inhalation of toxic fumes, mists or vapors; allergic reaction; burns; eye injury and hearing loss. This protective equipment includes but is not limited to:</p> <ul style="list-style-type: none"> <li>• A properly fitting respirator, which may include a supplied-air respirator, chemically impermeable gloves, protective clothing and foot coverings as recommended by the fluid manufacturer and local regulatory authority.</li> <li>• Protective eyewear and hearing protection.</li> </ul> |

|  <h1 style="margin: 0;">WARNING</h1>  |   |
|--|---|
|     | <p><b>SKIN INJECTION HAZARD</b></p> <p>High-pressure fluid from gun, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. <b>Get immediate surgical treatment.</b></p> <ul style="list-style-type: none"> <li>• Do not spray without tip guard and trigger guard installed.</li> <li>• Engage trigger lock when not spraying.</li> <li>• Do not point gun at anyone or at any part of the body.</li> <li>• Do not put your hand over the spray tip.</li> <li>• Do not stop or deflect leaks with your hand, body, glove, or rag.</li> <li>• Follow the <b>Pressure Relief Procedure</b> when you stop spraying and before cleaning, checking, or servicing equipment.</li> <li>• Tighten all fluid connections before operating the equipment.</li> <li>• Check hoses and couplings daily. Replace worn or damaged parts immediately.</li> </ul>   |
|     | <p><b>FIRE AND EXPLOSION HAZARD</b></p> <p>Flammable fumes, such as solvent and paint fumes, in <b>work area</b> can ignite or explode. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> <li>• Use equipment only in well ventilated area.</li> <li>• Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc).</li> <li>• Keep work area free of debris, including solvent, rags and gasoline.</li> <li>• Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present.</li> <li>• Ground all equipment in the work area. See <b>Grounding</b> instructions.</li> <li>• Use only grounded hoses.</li> <li>• Hold gun firmly to side of grounded pail when triggering into pail. Do not use pail liners unless they are antistatic or conductive.</li> <li>• <b>Stop operation immediately</b> if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem.</li> <li>• Keep a working fire extinguisher in the work area.</li> </ul> |
|     | <p><b>THERMAL EXPANSION HAZARD</b></p> <p>Fluids subjected to heat in confined spaces, including hoses, can create a rapid rise in pressure due to the thermal expansion. Over-pressurization can result in equipment rupture and serious injury.</p> <ul style="list-style-type: none"> <li>• Open a valve to relieve the fluid expansion during heating.</li> <li>• Replace hoses proactively at regular intervals based on your operating conditions.</li> </ul>   |

|  <h1 style="margin: 0;">WARNING</h1>  |   |
|--|---|
|   | <p><b>PRESSURIZED ALUMINUM PARTS HAZARD</b></p> <p>Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.</p> <ul style="list-style-type: none"> <li>Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents.</li> <li>Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.</li> </ul>  |
| <br>     | <p><b>PLASTIC PARTS CLEANING SOLVENT HAZARD</b></p> <p>Many solvents can degrade plastic parts and cause them to fail, which could cause serious injury or property damage.</p> <ul style="list-style-type: none"> <li>Use only compatible water-based solvents to clean plastic structural or pressure-containing parts.</li> <li>See <b>Technical Data</b> in this and all other equipment instruction manuals. Read fluid and solvent manufacturer's MSDSs and recommendations.</li> </ul>   |
| <br>   | <p><b>EQUIPMENT MISUSE HAZARD</b></p> <p>Misuse can cause death or serious injury.</p> <ul style="list-style-type: none"> <li>Do not operate the unit when fatigued or under the influence of drugs or alcohol.</li> <li>Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See <b>Technical Data</b> in all equipment manuals.</li> <li>Use fluids and solvents that are compatible with equipment wetted parts. See <b>Technical Data</b> in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request MSDS from distributor or retailer.</li> <li>Do not leave the work area while equipment is energized or under pressure.</li> <li>Turn off all equipment and follow the <b>Pressure Relief Procedure</b> when equipment is not in use.</li> <li>Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.</li> <li>Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.</li> <li>Make sure all equipment is rated and approved for the environment in which you are using it.</li> <li>Use equipment only for its intended purpose. Call your distributor for information.</li> <li>Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.</li> <li>Do not kink or over bend hoses or use hoses to pull equipment.</li> <li>Keep children and animals away from work area.</li> <li>Comply with all applicable safety regulations.</li> </ul> |
| <br> | <p><b>MOVING PARTS HAZARD</b></p> <p>Moving parts can pinch, cut or amputate fingers and other body parts.</p> <ul style="list-style-type: none"> <li>Keep clear of moving parts.</li> <li>Do not operate equipment with protective guards or covers removed.</li> <li>Pressurized equipment can start without warning. Before checking, moving, or servicing equipment, follow the <b>Pressure Relief Procedure</b> and disconnect all power sources.</li> </ul>   |



# WARNING



## BURN HAZARD

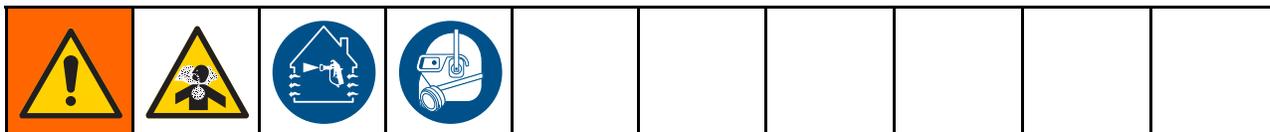
Equipment surfaces and fluid that is heated can become very hot during operation. To avoid severe burns:

- Do not touch hot fluid or equipment.

# Important Isocyanate Information

Isocyanates (ISO) are catalysts used in two component materials.

## Isocyanate Conditions



Spraying or dispensing fluids that contain isocyanates creates potentially harmful mists, vapors, and atomized particulates.

- Read and understand the fluid manufacturer's warnings and Safety Data Sheet (SDS) to know specific hazards and precautions related to isocyanates.
- Use of isocyanates involves potentially hazardous procedures. Do not spray with this equipment unless you are trained, qualified, and have read and understood the information in this manual and in the fluid manufacturer's application instructions and SDS.
- Use of incorrectly maintained or mis-adjusted equipment may result in improperly cured material, which could cause off gassing and offensive odors. Equipment must be carefully maintained and adjusted according to instructions in the manual.
- To prevent inhalation of isocyanate mists, vapors and atomized particulates, everyone in the work area must wear appropriate respiratory protection. Always wear a properly fitting respirator, which may include a supplied-air respirator. Ventilate the work area according to instructions in the fluid manufacturer's SDS.
- Avoid all skin contact with isocyanates. Everyone in the work area must wear chemically impermeable gloves, protective clothing and foot coverings as recommended by the fluid manufacturer and local regulatory authority. Follow all fluid manufacturer recommendations, including those regarding handling of contaminated clothing. After spraying, wash hands and face before eating or drinking.
- Hazard from exposure to isocyanates continues after spraying. Anyone without appropriate personal protective equipment must stay out of the work area during application and after application for the time period specified by the fluid manufacturer. Generally this time period is at least 24 hours.
- Warn others who may enter work area of hazard from exposure to isocyanates. Follow the recommendations of the fluid manufacturer and local regulatory authority. Posting a placard such as the following outside the work area is recommended:



## Material Self-Ignition

|   |   |  |  |  |
|---|---|--|--|--|
|                                    |  |  |  |  |
| <p>Some materials may become self-igniting if applied too thick. Read material manufacturer's warnings and SDS.</p> |   |  |  |  |

## Keep Components A and B Separate

|  |   |   |  |  |
|--|---|---|--|--|
|   |  |  |  |  |
| <p>Cross-contamination can result in cured material in fluid lines which could cause serious injury or damage to equipment. To prevent cross-contamination:</p> <ul style="list-style-type: none"> <li>• <b>Never</b> interchange component A and component B wetted parts.</li> <li>• Never use solvent on one side if it has been contaminated from the other side.</li> </ul> |   |   |  |  |

## Changing Materials

|  |  |  |  |  |
|--|--|--|--|--|
| <b>NOTICE</b>  |  |  |  |  |
| <p>Changing the material types used in your equipment requires special attention to avoid equipment damage and downtime.</p> <ul style="list-style-type: none"> <li>• When changing materials, flush the equipment multiple times to ensure it is thoroughly clean.</li> <li>• Always clean the fluid inlet strainers after flushing.</li> <li>• Check with your material manufacturer for chemical compatibility.</li> <li>• When changing between epoxies and urethanes or polyureas, disassemble and clean all fluid components and change hoses. Epoxies often have amines on the B (hardener) side. Polyureas often have amines on the B (resin) side.</li> </ul> |  |  |  |  |

## Moisture Sensitivity of Isocyanates

Exposure to moisture (such as humidity) will cause ISO to partially cure, forming small, hard, abrasive crystals that become suspended in the fluid. Eventually a film will form on the surface and the ISO will begin to gel, increasing in viscosity.

|   |  |  |  |  |
|---|--|--|--|--|
| <b>NOTICE</b>   |  |  |  |  |
| <p>Partially cured ISO will reduce performance and the life of all wetted parts.</p> <ul style="list-style-type: none"> <li>• Always use a sealed container with a desiccant dryer in the vent, or a nitrogen atmosphere. <b>Never</b> store ISO in an open container.</li> <li>• Keep the ISO pump wet cup or reservoir (if installed) filled with appropriate lubricant. The lubricant creates a barrier between the ISO and the atmosphere.</li> <li>• Use only moisture-proof hoses compatible with ISO.</li> <li>• Never use reclaimed solvents, which may contain moisture. Always keep solvent containers closed when not in use.</li> <li>• Always lubricate threaded parts with an appropriate lubricant when reassembling.</li> </ul> |  |  |  |  |

**NOTE:** The amount of film formation and rate of crystallization varies depending on the blend of ISO, the humidity, and the temperature.

## Foam Resins with 245 fa Blowing Agents

Some foam blowing agents will froth at temperatures above 90°F (33°C) when not under pressure, especially if agitated. To reduce frothing, minimize preheating in a circulation system.

# Models

## Reactor 2 E-30 and E-30 Elite

All elite systems include fluid inlet sensors, Graco InSite™, and Xtreme-Wrap 50 ft (15 m) heated hose. For part numbers, see [Accessories, page 11](#)

| Model   | E-30 Model         |                    |                    |                    |                    |                    | E-30 Elite Model   |                    |                    |                    |                    |                    |
|---|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
|   | 10 kW              |                    |                    | 15 kW              |                    |                    | 10 kW              |                    |                    | 15kW               |                    |                    |
| Proportioner ★  | 272010             |                    |                    | 272011             |                    |                    | 272110             |                    |                    | 272111             |                    |                    |
| Maximum Fluid Working Pressure psi (MPa, bar)                               | 2000 (14, 140)     |                    |                    | 2000 (14, 140)     |                    |                    | 2000 (14, 140)     |                    |                    | 2000 (14, 140)     |                    |                    |
| Approximate Output per Cycle (A+B) gal. (liter)                             | 0.0272 (0.1034)    |                    |                    | 0.0272 (0.1034)    |                    |                    | 0.0272 (0.1034)    |                    |                    | 0.0272 (0.1034)    |                    |                    |
| Max Flow Rate lb/min (kg/min)   | 30 (13.5)          |                    |                    | 30 (13.5)          |                    |                    | 30 (13.5)          |                    |                    | 30 (13.5)          |                    |                    |
| Total System Load †<br>◆(Watts)   | 17,900             |                    |                    | 23,000             |                    |                    | 17,900             |                    |                    | 23,000             |                    |                    |
| Configurable Voltage<br>Phase◆  | 230<br>1Ø          | 230<br>3ØΔ         | 400<br>3ØY         |
| Full Load Peak Current*   | 78                 | 50                 | 34                 | 100                | 62                 | 35                 | 78                 | 50                 | 34                 | 100                | 62                 | 35                 |
| Fusion AP Package ✖<br>(Gun Part No.)                                       | AP2010<br>(246102) | AH2010<br>(246102) | AP2011<br>(246102) | AH2011<br>(246102) | AP2110<br>(246102) | AH2110<br>(246102) | AP2111<br>(246102) | AH2111<br>(246102) | AP2110<br>(246102) | AH2110<br>(246102) | AP2111<br>(246102) | AH2111<br>(246102) |
| Fusion CS Package ✖<br>(Gun Part No.)                                       | CS2010<br>(CS02RD) | CH2010<br>(CS02RD) | CS2011<br>(CS02RD) | CH2011<br>(CS02RD) | CS2110<br>(CS02RD) | CH2110<br>(CS02RD) | CS2111<br>(CS02RD) | CH2111<br>(CS02RD) | CS2110<br>(CS02RD) | CH2110<br>(CS02RD) | CS2111<br>(CS02RD) | CH2111<br>(CS02RD) |
| Probler P2 Package ✖<br>(Gun Part No.)                                      | P22010<br>(GCP2R2) | PH2010<br>(GCP2R2) | P22011<br>(GCP2R2) | PH2011<br>(GCP2R2) | P22110<br>(GCP2R2) | PH2110<br>(GCP2R2) | P22111<br>(GCP2R2) | PH2111<br>(GCP2R2) | P22110<br>(GCP2R2) | PH2110<br>(GCP2R2) | P22111<br>(GCP2R2) | PH2111<br>(GCP2R2) |
| Heated Hose<br>50 ft (15 m)<br>24K240 (scuff guard)<br>24Y240 (Xtreme-Wrap) | 24K240<br>Qty: 1   | 24K240<br>Qty: 5   | 24K240<br>Qty: 1   | 24K240<br>Qty: 5   | 24Y240<br>Qty: 1   | 24Y240<br>Qty: 5   |
| Heated Whip Hose<br>10 ft (3 m)   | 246050             |                    |                    | 246050             |                    |                    | 246050             |                    |                    | 246050             |                    |                    |
| Graco Insite™   |                    |                    |                    |                    |                    |                    | ✓                  |                    |                    | ✓                  |                    |                    |
| Fluid Inlet Sensors (2)   |                    |                    |                    |                    |                    |                    | ✓                  |                    |                    | ✓                  |                    |                    |

\* Full load amps with all devices operating at maximum capabilities. Fuse requirements at various flow rates and mix chamber sizes may be less.

† Total system watts used by system, based on maximum heated hose length for each unit.

- E-30 and E-XP2 series: 310 ft (94.5 m) maximum heated hose length, including whip hose.

★ See [Approvals, page 11](#).

✖ Packages include gun, heated hose, and whip hose. Elite packages also include Graco InSite and fluid inlet sensors.

◆ Low line input voltage will reduce power available and heaters will not perform at full capacity.

| Voltage Configurations Key |       |
|----------------------------|-------|
| Ø                          | Phase |
| Δ                          | DELTA |
| Y                          | WYE   |

## Reactor 2 E-XP2 and E-XP2 Elite

All elite systems include fluid inlet sensors, Graco InSite™, and Xtreme-Wrap 50 ft (15 m) heated hose. For part numbers, see [Accessories, page 11](#)

| Model   | E-XP2 Model             |         |         | E-XP2 Elite Model       |         |         |
|---|-------------------------|---------|---------|-------------------------|---------|---------|
|   | 15 kW                   |         |         | 15 kW                   |         |         |
| Proportioner ★                                  | 272012                  |         |         | 272112                  |         |         |
| Maximum Fluid Working Pressure psi (MPa, bar)   | 3500 (24.1, 241)        |         |         | 3500 (24.1, 241)        |         |         |
| Approximate Output per Cycle (A+B) gal. (liter) | 0.0203 (0.0771)         |         |         | 0.0203 (0.0771)         |         |         |
| Max Flow Rate gpm/min (l/min)                   | 2 (7.6)                 |         |         | 2 (7.6)                 |         |         |
| Total System Load † ◆ (Watts)                   | 23,000                  |         |         | 23,000                  |         |         |
| Configurable Voltage Phase ◆                    | 230 1Ø                  | 230 3ØΔ | 400 3ØY | 230 1Ø                  | 230 3ØΔ | 400 3ØY |
| Full Load Peak Current (amps)                   | 100                     | 62      | 35      | 100                     | 62      | 35      |
|   |                         |         |         |                         |         |         |
| Fusion AP Package ✖<br>(Gun Part No.)           | AP2012<br>(246100)      |         |         | AP2112<br>(246100)      |         |         |
| Probler P2 Package ✖<br>(Gun Part No.)          | P22012<br>(GCP2R0)      |         |         | P22112<br>(GCP2R0)      |         |         |
| Heated Hose<br>50 ft (15 m)                     | 24K241<br>(scuff guard) |         |         | 24Y241<br>(Xtreme-Wrap) |         |         |
| Heated Whip Hose<br>10 ft (3 m)                 | 246055                  |         |         | 246055                  |         |         |
| Graco InSite™                                   |                         |         |         | ✓                       |         |         |
| Fluid Inlet Sensors (2)                         |                         |         |         | ✓                       |         |         |

\* Full load amps with all devices operating at maximum capabilities. Fuse requirements at various flow rates and mix chamber sizes may be less.

† Total system watts used by system, based on maximum heated hose length for each unit.

- E-30 and E-XP2 series: 310 ft (94.5 m) maximum heated hose length, including whip hose.

★ See [Approvals, page 11](#).

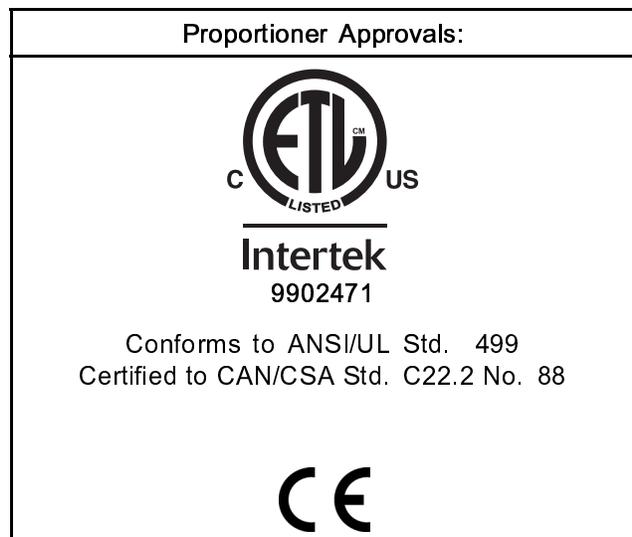
✖ Packages include gun, heated hose, and whip hose. Elite packages also include Graco InSite and fluid inlet sensors.

◆ Low line input voltage will reduce power available and heaters will not perform at full capacity.

| Voltage Configurations Key |       |
|----------------------------|-------|
| Ø                          | Phase |
| Δ                          | DELTA |
| Y                          | WYE   |

## Approvals

Intertek approvals apply to proportioners without hoses.



## Accessories

| Kit Number | Description   |
|------------|---|
| 24U315     | Air Manifold Kit (4 outlets)                        |
| 24U314     | Wheel and Handle Kit                                |
| 24T280     | Graco InSite Kit                                    |
| 16X521     | Graco InSite Extension cable 24.6 ft (7.5 m)        |
| 24N449     | 50 ft (15 m) CAN cable (for remote display module)  |
| 24K207     | Fluid Temperature Sensor (FTS) with RTD             |
| 24U174     | Remote Display Module Kit                           |
| 15V551     | ADM Protective Covers (10 pack)                     |
| 15M483     | Remote Display Module Protective Covers (10 pack)   |
| 24M174     | Drum Level Sticks                                   |
| 121006     | 150 ft (45 m) CAN cable (for remote display module) |
| 24N365     | RTD Test Cables (to aide resistance measurements)   |

## Supplied Manuals

The following manuals are shipped with the Reactor 2. Refer to these manuals for detailed equipment information.

Manuals are also available at [www.graco.com](http://www.graco.com).

| Manual | Description                                   |
|--------|---|
| 333023 | Reactor 2 E-30 and E-XP2 Operation            |
| 333091 | Reactor 2 E-30 and E-XP2 Startup Quick Guide  |
| 333092 | Reactor 2 E-30 and E-XP2 Shutdown Quick Guide |

## Related Manuals

The following manuals are for accessories used with the Reactor.

### Component Manuals in English:

Manuals are available at [www.graco.com](http://www.graco.com).

| System Manuals           |   |
|--------------------------|---|
| 333024                   | Reactor 2 E-30 and E-XP2, Repair-Parts              |
| Displacement Pump Manual |   |
| 309577                   | Electric Reactor Displacement Pump, Repair-Parts    |
| Feed System Manuals      |   |
| 309572                   | Heated Hose, Instructions-Parts                     |
| 309852                   | Circulation and Return Tube Kit, Instructions-Parts |
| 309815                   | Feed Pump Kits, Instructions-Parts                  |
| 309827                   | Feed Pump Air Supply Kit, Instructions-Parts        |
| Spray Gun Manuals        |   |
| 309550                   | Fusion™ AP Gun                                      |
| 312666                   | Fusion™ CS Gun                                      |
| 313213                   | Probler® P2 Gun                                     |
| Accessory Manuals        |   |
| 3A1905                   | Feed Pump Shutdown Kit, Instructions-Parts          |
| 3A1906                   | Light Tower Kit, Instructions-Parts                 |
| 3A1907                   | Remote Display Module Kit, Instructions-Parts       |
| 332735                   | Air Manifold Kit, Instructions-Parts                |
| 332736                   | Handle and Wheel Kit, Instructions-Parts            |
| 333276                   | Graco InSite™ Kit, Instructions-Parts               |

# Typical Installation, without circulation

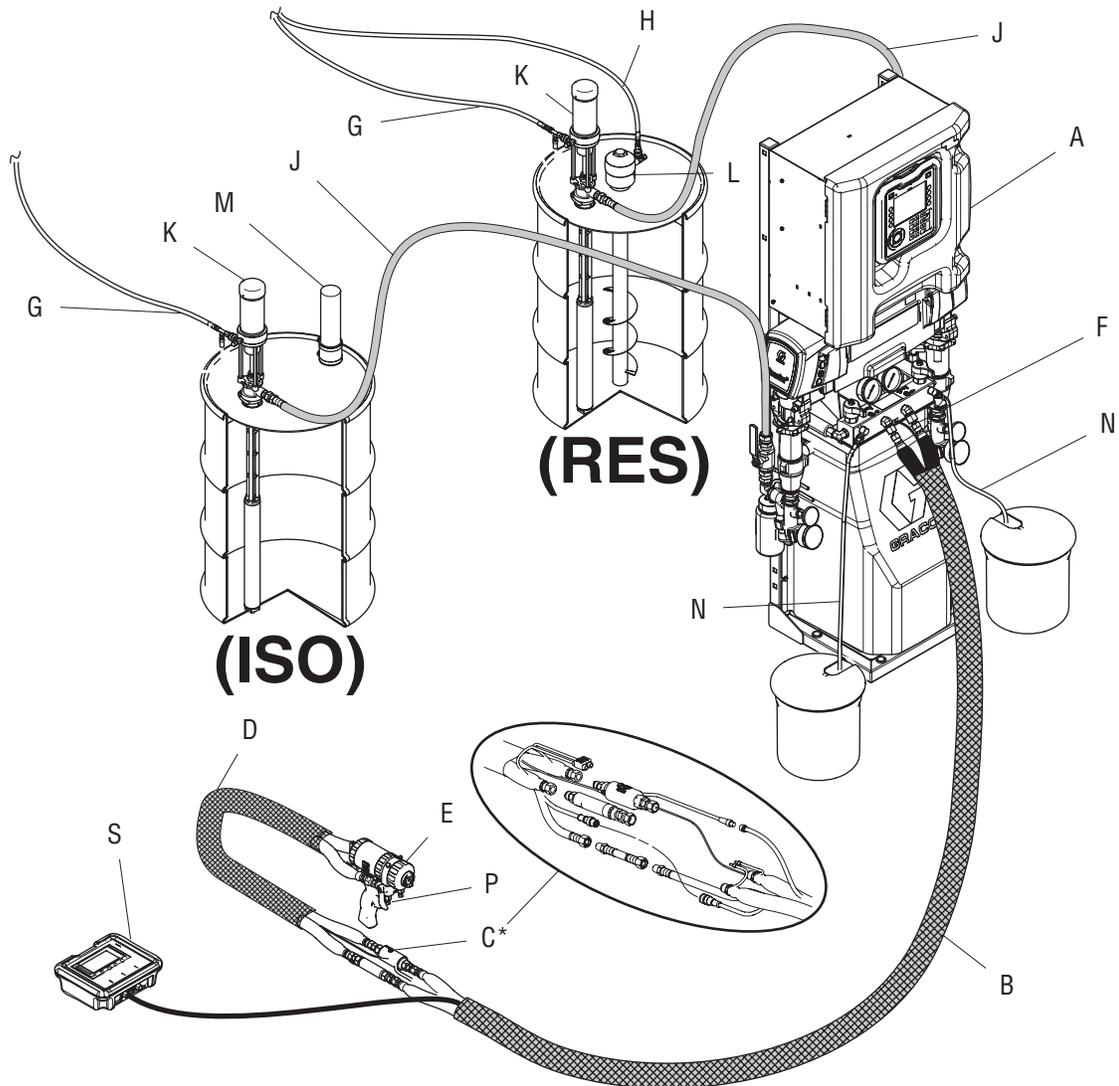


Figure 1

\* Shown exposed for clarity. Wrap with tape during operation.

- |   |                                |   |                                      |
|---|--------------------------------|---|--------------------------------------|
| A | Reactor Proportioner           | J | Fluid Supply Lines                   |
| B | Heated Hose                    | K | Feed Pumps                           |
| C | Fluid Temperature Sensor (FTS) | L | Agitator                             |
| D | Heated Whip Hose               | M | Desiccant Dryer                      |
| E | Fusion Spray Gun               | N | Bleed Lines                          |
| F | Gun Air Supply Hose            | P | Gun Fluid Manifold (part of gun)     |
| G | Feed Pump Air Supply Lines     | S | Remote Display Module Kit (optional) |
| H | Agitator Air Supply Line       |   |                                      |

# Typical Installation, with system fluid manifold to drum circulation

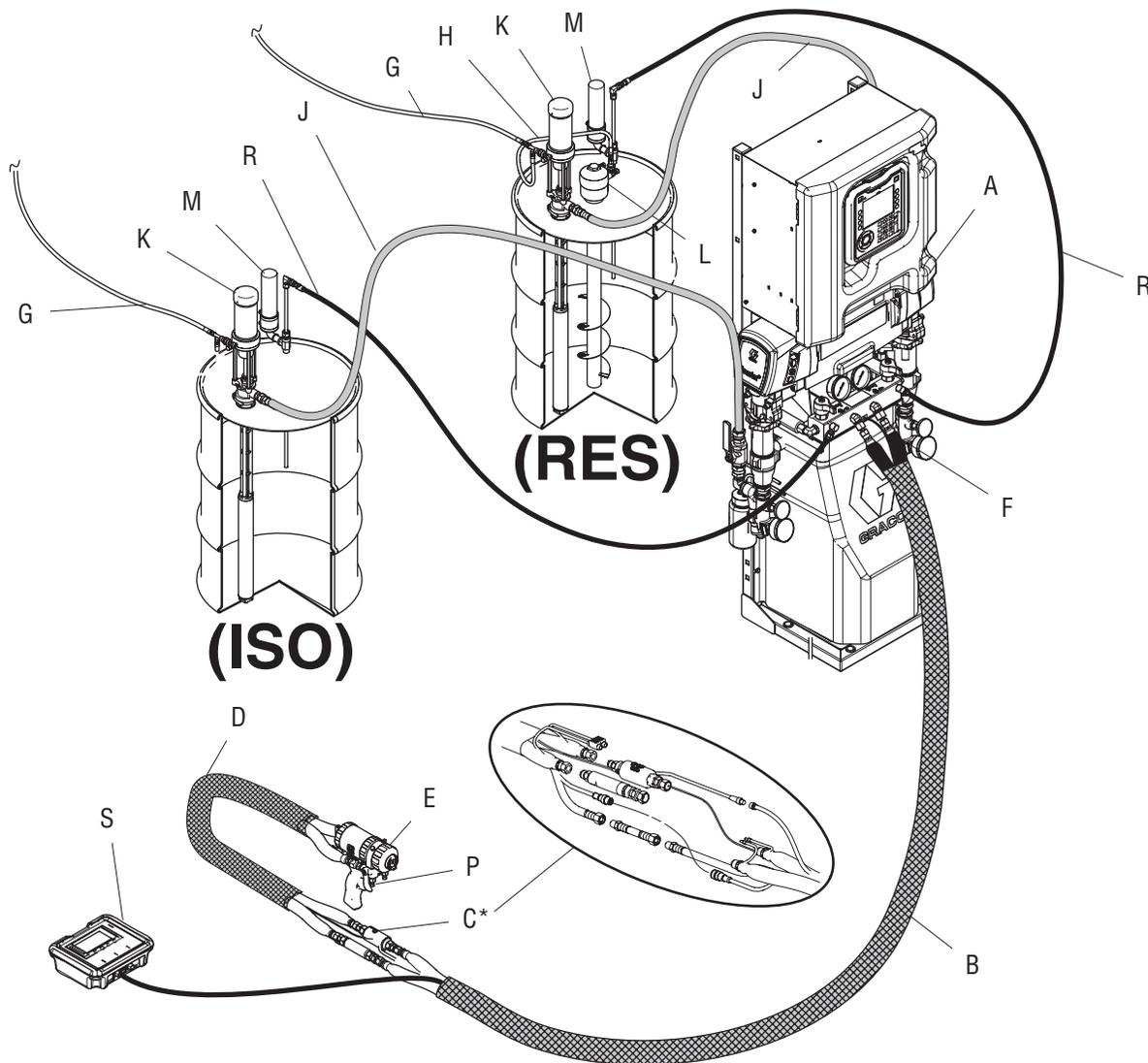


Figure 2

\* Shown exposed for clarity. Wrap with tape during operation.

- |   |                                |   |                                  |
|---|--------------------------------|---|----------------------------------|
| A | Reactor Proportioner           | J | Fluid Supply Lines               |
| B | Heated Hose                    | K | Feed Pumps                       |
| C | Fluid Temperature Sensor (FTS) | L | Agitator                         |
| D | Heated Whip Hose               | M | Desiccant Dryer                  |
| E | Fusion Spray Gun               | P | Gun Fluid Manifold (part of gun) |
| F | Gun Air Supply Hose            | R | Recirculation Lines              |
| G | Feed Pump Air Supply Lines     | S | Remote Display Module (optional) |
| H | Agitator Air Supply Line       |   |                                  |

# Typical Installation, with gun fluid manifold to drum circulation

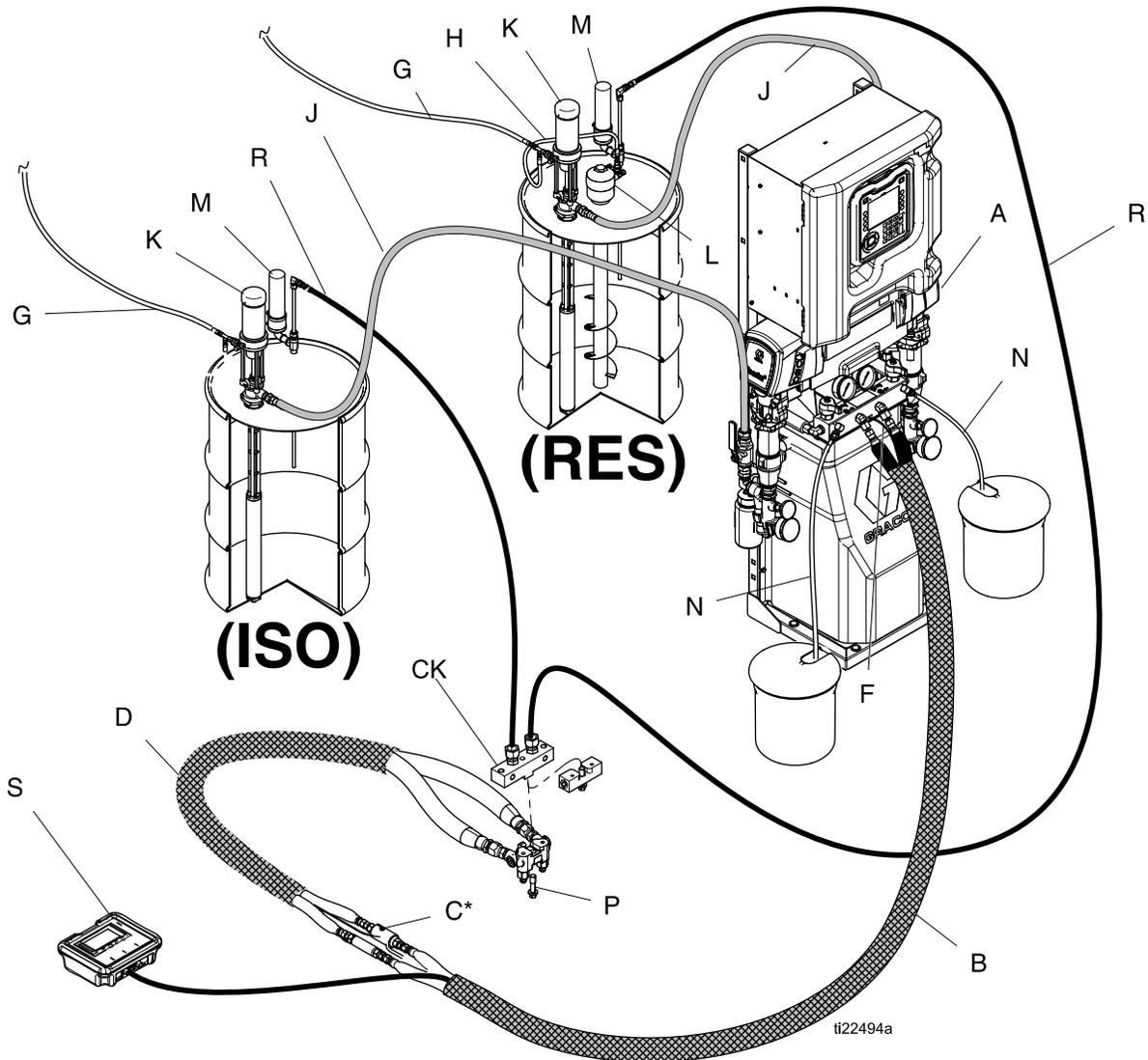


Figure 3

\* Shown exposed for clarity. Wrap with tape during operation.

- |    |                                |   |                                  |
|----|--------------------------------|---|----------------------------------|
| A  | Reactor Proportioner           | J | Fluid Supply Lines               |
| B  | Heated Hose                    | K | Feed Pumps                       |
| C  | Fluid Temperature Sensor (FTS) | L | Agitator                         |
| CK | Circulation Block (accessory)  | M | Desiccant Dryer                  |
| D  | Heated Whip Hose               | P | Gun Fluid Manifold (part of gun) |
| F  | Gun Air Supply Hose            | R | Recirculation Lines              |
| G  | Feed Pump Air Supply Lines     | S | Remote Display Module (optional) |
| H  | Agitator Air Supply Line       |   |                                  |

# Component Identification

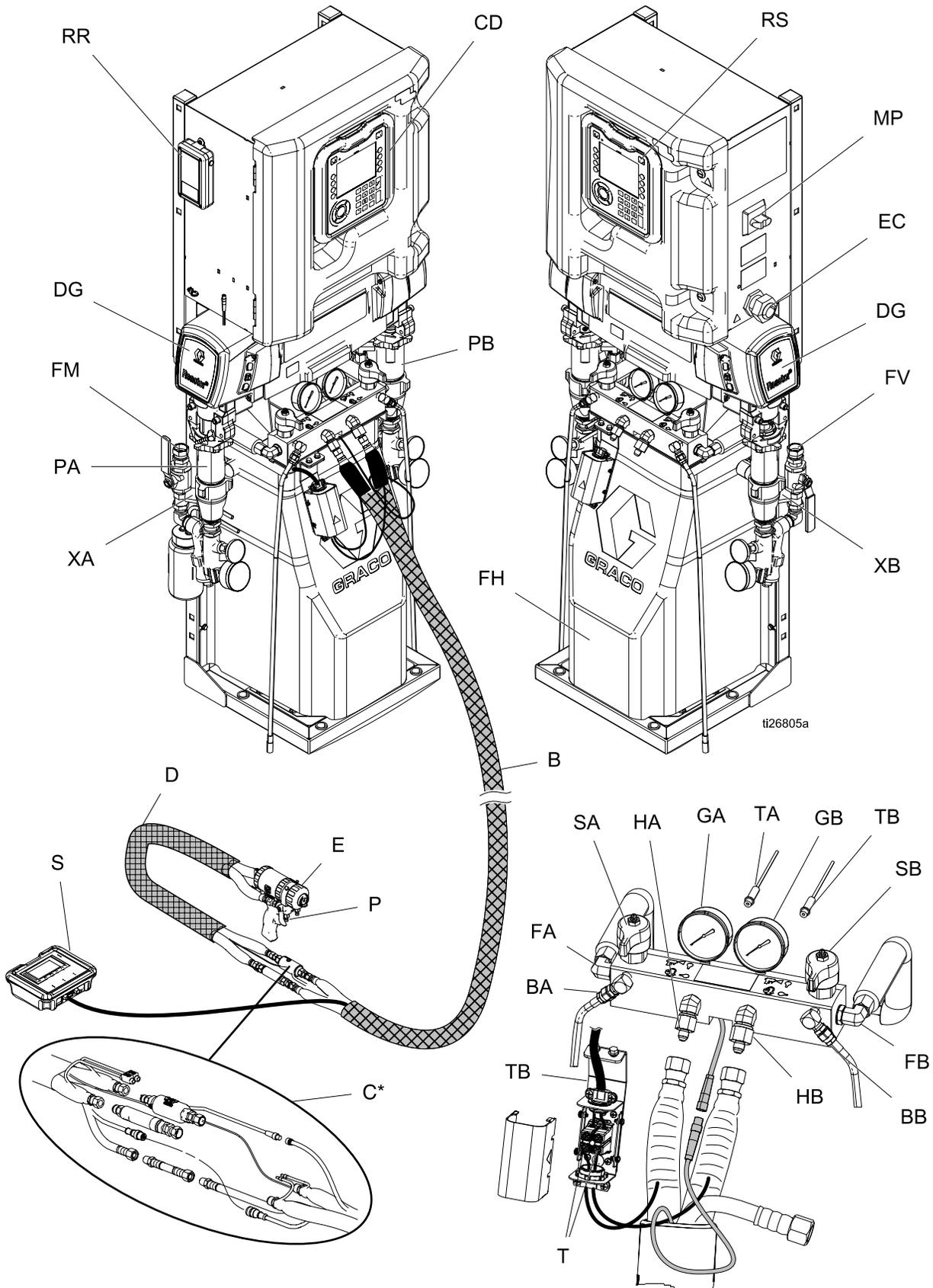


Figure 4

**Key**

|    |  |    |  |
|----|--|----|--|
| BA | ISO Side Pressure Relief Outlet                  | RS | Red Stop Button                                  |
| BB | RES Side Pressure Relief Outlet                  | SA | ISO Side PRESSURE RELIEF/SPRAY Valve             |
| CD | Advanced Display Module (ADM)                    | SB | RES Side PRESSURE RELIEF/SPRAY Valve             |
| DG | Drive Gear Housing                               | T  | Heated Hose Power Termination Box                |
| EC | Electrical Cord Strain Relief                    | TA | ISO Side Pressure Transducer (behind gauge GA)   |
| EM | Electric Motor                                   | TB | RES Side Pressure Transducer (behind gauge GB)   |
| FA | ISO Side Fluid Manifold Inlet                    | XA | Fluid Inlet Sensor (ISO side, Elite models only) |
| FB | RES Side Fluid Manifold Inlet                    | XB | Fluid Inlet Sensor (RES side, Elite models only) |
| FH | Fluid Heaters (behind shroud)                    |    |  |
| FM | Reactor Fluid Manifold                           |    |  |
| FV | Fluid Inlet Valve (RES side shown)               |    |  |
| GA | ISO Side Pressure Gauge                          |    |  |
| GB | RES Side Pressure Gauge                          |    |  |
| HA | ISO Side Hose Connection                         |    |  |
| HB | RES Side Hose Connection                         |    |  |
| MP | Main Power Switch                                |    |  |
| PA | ISO Side Pump                                    |    |  |
| PB | RES Side Pump                                    |    |  |
| RR | Graco InSite Cellular Module (Elite models only) |    |  |

## Advanced Display Module (ADM)

The ADM display shows graphical and text information related to setup and spray operations.

### NOTICE

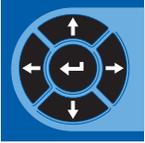
To prevent damage to the softkey buttons, do not press buttons with sharp objects such as pens, plastic cards, or fingernails.



ti22631a

Figure 5 Front View

Table 1 : ADM Keys and Indicators

| Key   | Function  |
|---|---|
|  <p>Startup/Shutdown Key and Indicator</p> | Press to startup or shutdown the system.  |
|  <p>Stop</p>                               | Press to stop all proportioner processes. This is not a safety or emergency stop.   |
|  <p>Soft Keys</p>                          | Press to select the specific screen or operation shown on the display directly next to each key.  |
|  <p>Navigation Keys</p>                    | <ul style="list-style-type: none"> <li>• <i>Left/Right Arrows:</i> Use to move from screen to screen.</li> <li>• <i>Up/Down Arrows:</i> Use to move among fields on a screen, items on a dropdown menu, or multiple screens within a function.</li> </ul> |
| Numeric Keypad  | Use to input values.  |
|  <p>Cancel</p>                           | Use to cancel a data entry field.   |
|  <p>Setup</p>                            | Press to enter or exit Setup mode.  |
|  <p>Enter</p>                            | Press to choose a field to update, to make a selection, to save a selection or value, to enter a screen, or to acknowledge an event.  |

Advanced Display Module (ADM)

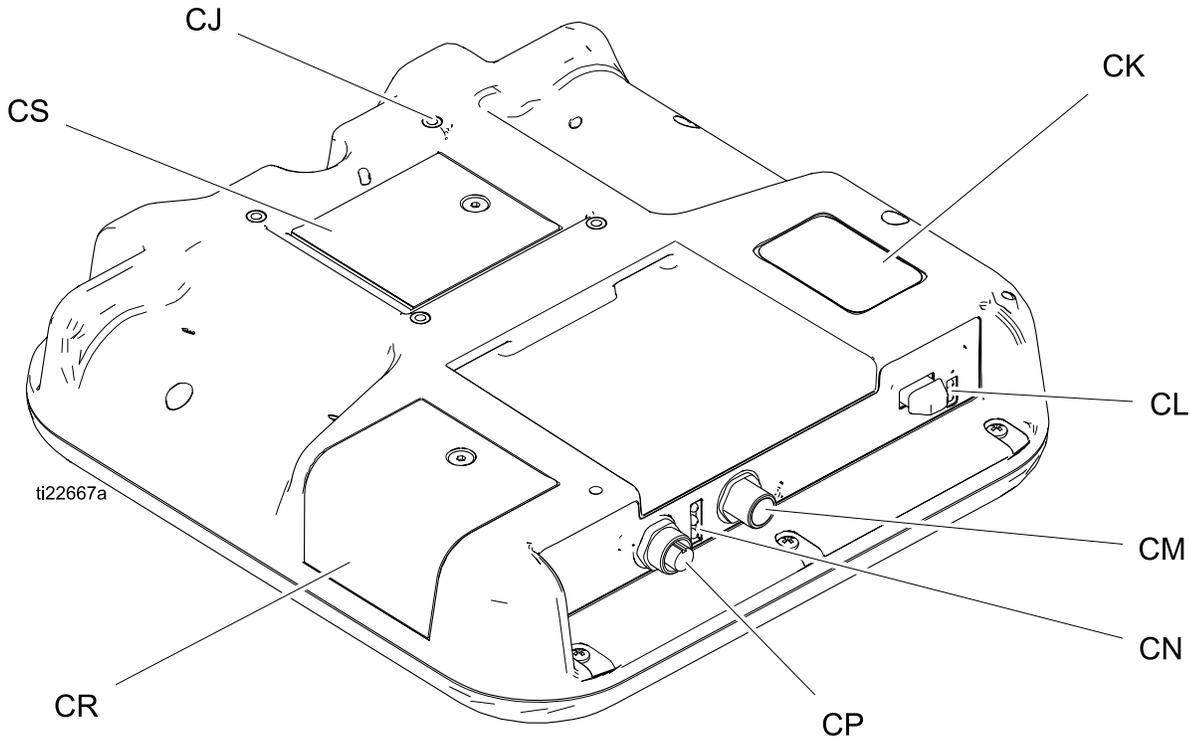


Figure 6 Back View

|    |                             |
|----|-----------------------------|
| CJ | Flat Panel Mount (VESA 100) |
| CK | Model and Serial Number     |
| CL | USB Port and Status LEDs    |
| CM | CAN Cable Connection        |

|    |                            |
|----|----------------------------|
| CN | Module Status LEDs         |
| CP | Accessory Cable Connection |
| CR | Token Access Cover         |
| CS | Battery Access Cover       |

Table 2 ADM LED Status Descriptions

| LED   | Conditions                   | Description  |
|---|------------------------------|--|
| <b>System Status</b><br> | Green Solid                  | Run Mode, System On  |
|   | Green Flashing               | Setup Mode, System On  |
|   | Yellow Solid                 | Run Mode, System Off   |
|   | Yellow Flashing              | Setup Mode, System Off   |
| <b>USB Status (CL)</b>  | Green Flashing               | Data recording in progress                                     |
|   | Yellow Solid                 | Downloading information to USB                                 |
|   | Green and Yellow Flashing    | ADM is busy, USB cannot transfer information when in this mode |
| <b>ADM Status (CN)</b>  | Green Solid                  | Power applied to module  |
|   | Yellow Solid                 | Active Communication   |
|   | Red Steady Flashing          | Software upload from token in progress                         |
|   | Red Random Flashing or Solid | Module error exists  |

## ADM Display Details

### Power Up Screen

The following screen appears when the ADM is powered up. It remains on while the ADM runs through initialization and establishes communication with other modules in the system.



### Menu Bar

The menu bar appears at the top of each screen. (The following image is only an example.)



### Date and Time

The date and time are always displayed in one of the following formats. The time is always displayed as a 24-hour clock.

- DD/MM/YY HH:MM
- YY/MM/DD HH:MM
- MM/DD/YY HH:MM

### Arrows

The left and right arrows indicate screen navigation.

### Screen Menu

The screen menu indicates the currently active screen, which is highlighted. It also indicates the associated screens that are available by scrolling left and right.

### System Mode

The current system mode is displayed at the lower left of the menu bar.

### Alarm/Deviation

The current system error is displayed in the middle of the menu bar. There are four possibilities:

| Icon    | Function                                |
|---------|---|
| No Icon | No information or no error has occurred |
|         | Advisory                                |
|         | Deviation                               |
|         | Alarm                                   |

### Status

The current system status is displayed at the lower right of the menu bar.

### Soft Keys

Icons next to the soft keys indicate which mode or action is associated with each soft key. Soft keys that do not have an icon next to them are not active in the current screen.

### NOTICE

To prevent damage to the soft key buttons, do not press buttons with sharp objects such as pens, plastic cards, or fingernails.

## Navigating the Screens

There are two sets of screens:

- The Run screens control spraying operations and display system status and data.
- The Setup screens control system parameters and advanced features.

Press  on any Run screen to enter the Setup screens. If the system has a password lock, the Password screen displays. If the system is not locked (password is set to 0000), System Screen 1 displays.

Press  on any Setup screen to return to the Home screen.

Press the Enter soft key  to activate the editing function on any screen.

Press the Exit soft key  to exit any screen.

Use the other softkeys to select the function adjacent to them.

## Icons

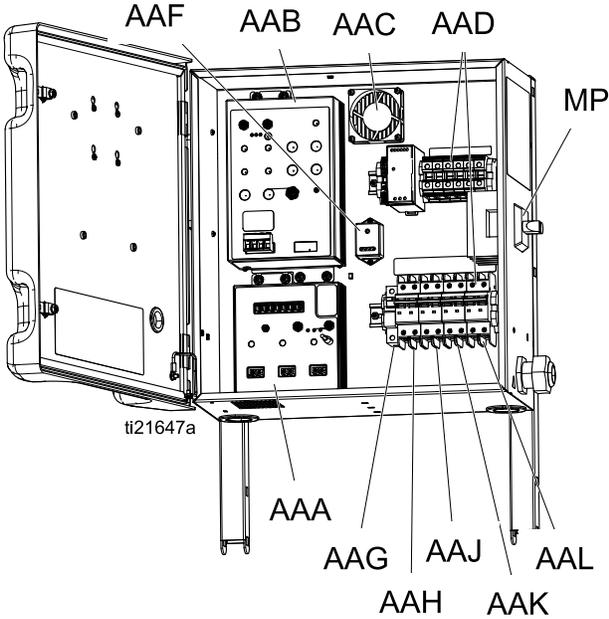
### Icons

| Icon  | Function   |
|---|--|
|    | Component A  |
|    | Component B  |
|    | Estimated Supply Material  |
|    | Hose Temperature   |
|    | Jog Mode Speed   |
|    | Pressure   |
|    | Cycle Counter (press and hold)   |
|    | Advisory.<br>See <a href="#">Errors, page 38</a> for more information. |
|  | Deviation.<br>See <a href="#">Errors, page 38</a> for more information |
|  | Alarm.<br>See <a href="#">Errors, page 38</a> for more information     |

### Softkeys

| Icon  | Function   |
|---|--|
|    | Start Proportioner   |
|    | Start and Stop Proportioner in Jog Mode                                    |
|    | Stop Proportioner  |
|    | Turn on or off the specified heat zone.                                    |
|    | Park pump  |
|    | Enter Jog Mode. See <a href="#">Jog Mode, page 46</a>                      |
|    | Reset Cycle Counter<br>(press and hold)                                    |
|    | Select Recipe  |
|   | Search   |
|  | Move Cursor Left One Character   |
|  | Move Cursor Right One Character  |
|  | Toggle between upper-case, lower-case, and numbers and special characters. |
|  | Backspace  |
|  | Cancel   |
|  | Clear  |
|  | Troubleshoot Selected Error  |
|  | Increase value   |
|  | Decrease value   |
|  | Next screen  |
|  | Previous screen  |
|  | Return to first screen   |

# Electrical Enclosure



- AAA Temperature Control Module (TCM)
- AAB Motor Control Module (MCM)
- AAC Enclosure Fan
- AAD Wiring Terminal Blocks
- AAE Power Supply
- AAF Surge Protector
- AAG Hose Breaker
- AAH Motor Breaker
- AAJ A Side Heat Breaker
- AAK B Side Heat Breaker
- AAL Transformer Breaker
- MP Main Power Switch

# Motor Control Module (MCM)

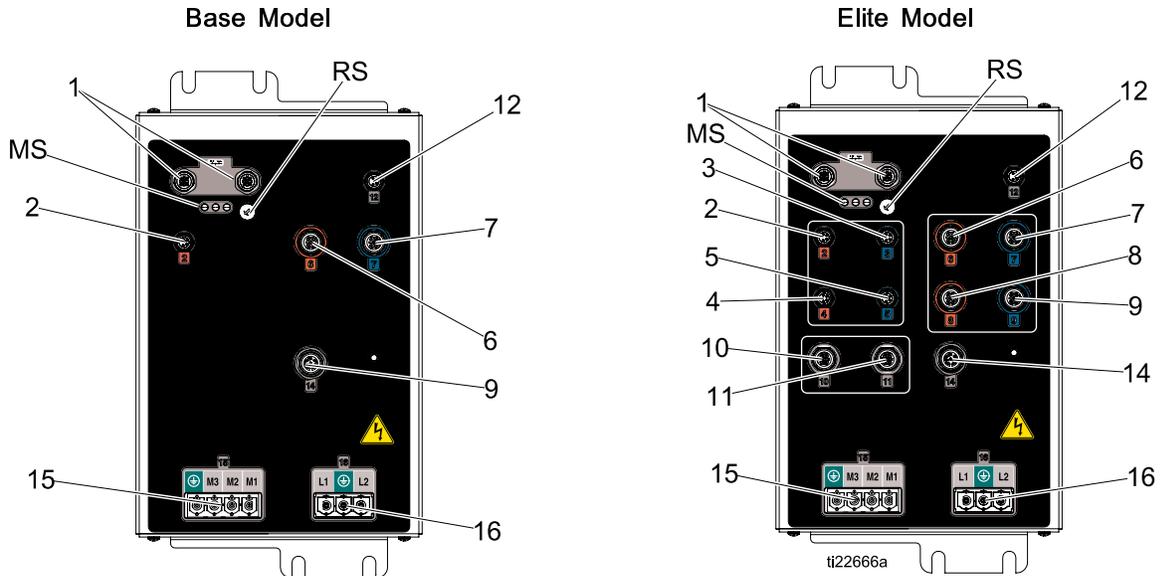


Figure 7

|    | Description                             |
|----|---|
| MS | Module Status LEDs see LED Status Table |
| 1  | CAN Communication Connections           |
| 2  | Motor Temperature                       |
| 3  | Not used                                |
| 4  | Not used                                |
| 5  | Not used                                |
| 6  | A Pump Output Pressure                  |
| 7  | B Pump Output Pressure                  |
| 8  | A Fluid Inlet Sensor (Elite only)       |
| 9  | B Fluid Inlet Sensor (Elite only)       |

|     |                    |
|-----|--------------------|
| 10  | Accessory output   |
| 11  | Not used           |
| 12  | Pump Cycle Counter |
| 14  | Graco Insite™      |
| 15  | Motor Power Output |
| 16  | Main Power Input   |
| *RS | Rotary Switch      |

**\* MCM Rotary Switch Positions**

2=E-30

3=E-XP2

Table 3 MCM Module LED (MS) Status Descriptions

| LED        | Conditions                   | Description                            |
|------------|------------------------------|--|
| MCM Status | Green Solid                  | Power applied to module                |
|            | Yellow Flashing              | Active Communication                   |
|            | Red Steady Flashing          | Software upload from token in progress |
|            | Red Random Flashing or Solid | Module error exists                    |

# Temperature Control Module (TCM) Cable Connections

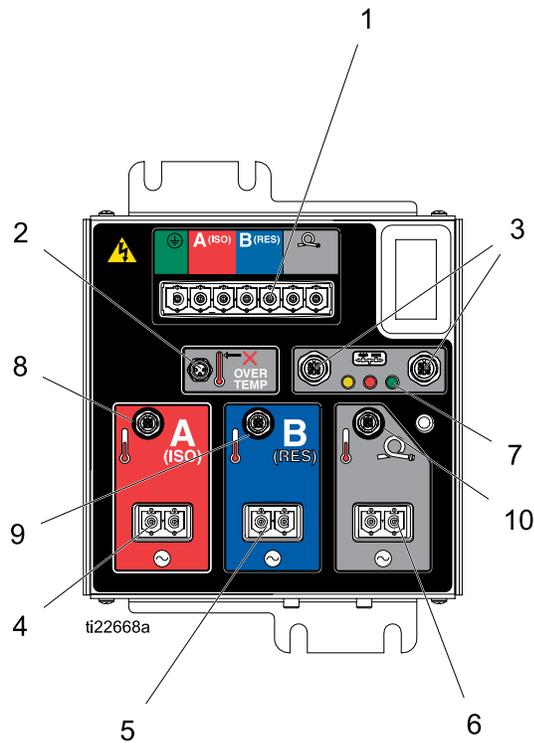


Figure 8

- 1 Power Input
- 2 Heater Overtemperature
- 3 CAN Communications Connections
- 4 Power Out (ISO)
- 5 Power Out (Res)
- 6 Power Out (Hose)
- 7 Module Status LEDs
- 8 Heater A Temperature (ISO)
- 9 Heater B Temperature (RES)
- 10 Hose Temperature

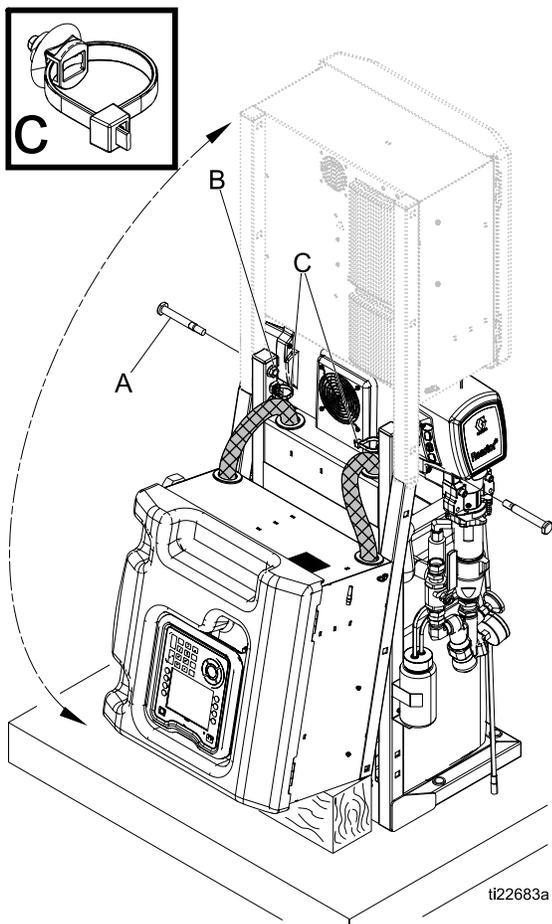
Table 4 TCM Module LED (7) Status Descriptions

| LED        | Conditions                   | Description                            |
|------------|------------------------------|--|
| TCM Status | Green Solid                  | Power applied to module                |
|            | Yellow Flashing              | Active Communication                   |
|            | Red Steady Flashing          | Software upload from token in progress |
|            | Red Random Flashing or Solid | Module error exists                    |

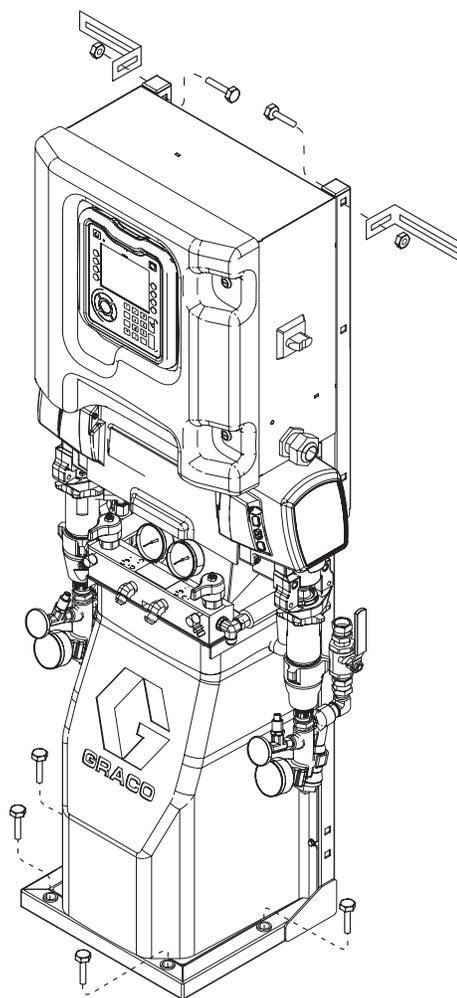
# Installation

## Setup From Shipping Configuration

1. Remove bolts (A) and nuts.
2. Swing up the electrical enclosure and reinstall bolt (A) with nut. Tighten bolt (B) and nut.
3. Position cable bundles against the frame and attach to the frame with loose wire tie (C) on each side.



1. Use the supplied bolts to install the supplied L-brackets onto the system frame in the top-most square holes. Install brackets on both the left and right side of system frame.
2. Secure the L-brackets to the wall. If L-brackets do not line up with the wall stud spacing, bolt a piece of wood to the studs then secure L-brackets to wood.
3. Use the four holes in the base of the system frame to secure base to the floor. Bolts not supplied.



|   |  |  |  |  |  |
|---|--|--|--|--|--|
|   |  |  |  |  |  |
| To prevent serious injury due to system tipping over, ensure Reactor is properly secured to wall. |  |  |  |  |  |

### Note

Mounting brackets and bolts are included in the box of loose parts, shipped with your system.

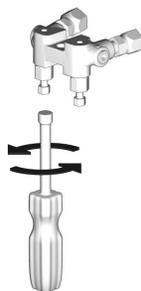
# Setup

## Grounding



- *Reactor*: System is grounded through the power cord.
- *Spray gun*: connect whip hose ground wire to FTS. See [Install Fluid Temperature Sensor, page 29](#). Do not disconnect ground wire or spray without whip hose.
- *Fluid supply containers*: follow your local code.
- *Object being sprayed*: follow your local code.
- *Solvent pails used when flushing*: follow your local code. Use only metal pails, which are conductive, placed on a grounded surface. Do not place pail on a nonconductive surface, such as paper or cardboard, which interrupts grounding continuity.
- *To maintain grounding continuity when flushing or relieving pressure*, hold a metal part of spray gun firmly to the side of a grounded *metal* pail, then trigger gun.

## Close gun fluid manifold valves A and B



## General Equipment Guidelines

- Determine the correct size generator. Using the correct size generator and proper air compressor will enable the proportioner to run at a nearly constant RPM. Failure to do so will cause voltage fluctuations that can damage electrical equipment.

Use the following procedure to determine the correct size generator.

1. List system components that use peak load requirements in watts.
  2. Add the wattage required by the system components.
  3. Perform the following equation:  
Total watts x 1.25 = kVA (kilovolt-amperes)
  4. Select a generator size that is equal to or greater than the determined kVA.
- Use proportioner power cords that meet or exceed the requirements listed in Table 4. Failure to do so will cause voltage fluctuations that can damage electrical equipment.
  - Use an air compressor with continuous run head unloading devices. Direct online air compressors that start and stop during a job will cause voltage fluctuations that can damage electrical equipment.
  - Maintain and inspect the generator, air compressor, and other equipment per the manufacturer recommendations to avoid an unexpected shutdown. Unexpected equipment shutdown will cause voltage fluctuations that can damage electrical equipment.
  - Use a wall power supply with enough current to meet system requirements. Failure to do so will cause voltage fluctuations that can damage electrical equipment.

## Connect Power

All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

1. Turn main power switch (MP) OFF.
2. Open electrical enclosure door.

**NOTE:** Terminal jumpers are located inside the electrical enclosure door.

3. Install supplied terminal jumpers in the positions shown in image for the power source used.
4. Route power cable through strain relief (EC) in electrical enclosure.
5. Connect incoming power wires as shown in image. Gently pull on all connections to verify they are properly secured.
6. Verify all items are connected properly as shown in image then close electrical enclosure door.

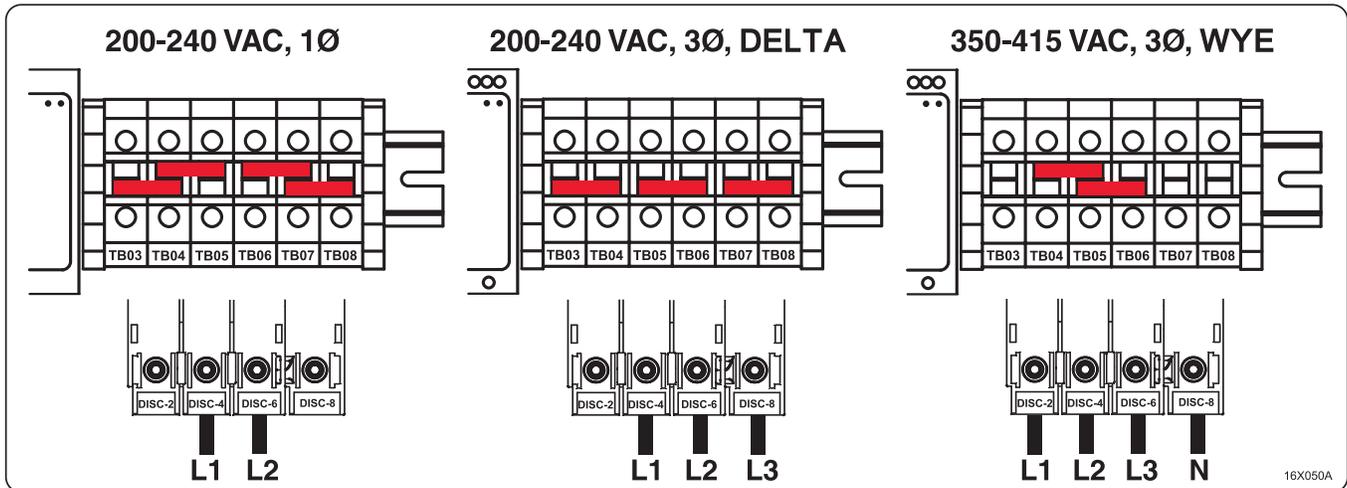
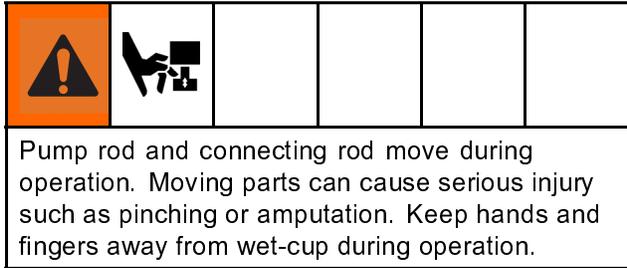


Table 5 Power Cord Requirements

| Model       | Input Power                 | Cord Specifications<br>AWG (mm <sup>2</sup> ) |
|-------------|-----------------------------|---|
| E-30, 10 kW | 200–240 VAC, 1 Phase        | 4 (21.2), 2 wire + ground                     |
|             | 200–240 VAC, 3 Phase, DELTA | 6 (13.3), 3 wire + ground                     |
|             | 350–415 VAC, 3 Phase, WYE   | 8 (8.4), 4 wire + ground                      |
| E-30, 15 kW | 200–240 VAC, 1 Phase        | 4 (21.2), 2 wire + ground                     |
|             | 200–240 VAC, 3 Phase, DELTA | 6 (13.3), 3 wire + ground                     |
|             | 350–415 VAC, 3 Phase, WYE   | 8 (8.4), 4 wire + ground                      |

| Model        | Input Power                 | Cord Specifications<br>AWG (mm <sup>2</sup> ) |
|--------------|-----------------------------|---|
| E-XP2, 15 kW | 200–240 VAC, 1 Phase        | 4 (21.2), 2 wire + ground                     |
|              | 200–240 VAC, 3 Phase, DELTA | 6 (13.3), 3 wire + ground                     |
|              | 350–415 VAC, 3 Phase, WYE   | 8 (8.4), 4 wire + ground                      |

## Supply Wet Cups With Throat Seal Liquid (TSL)



To prevent the pump from moving, turn the main power switch OFF.



- **Component A (ISO) Pump:** Keep reservoir (R) filled with Graco Throat Seal Liquid (TSL), Part 206995. Wet-cup piston circulates TSL through wet-cup, to carry away isocyanate film on displacement rod.

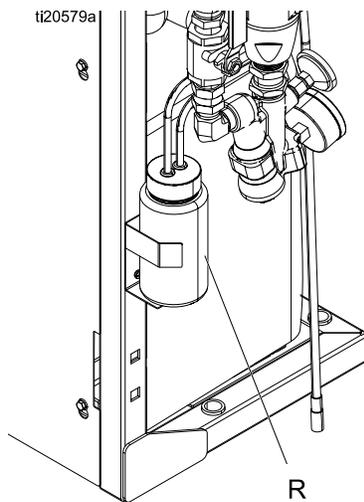


Figure 9 Component A Pump

- **Component B (Resin) Pump:** Check felt washers in packing nut/wet-cup (S) daily. Keep saturated with Graco Throat Seal Liquid (TSL), Part No. 206995, to prevent material from hardening on displacement rod. Replace felt washers when worn or contaminated with hardened material.

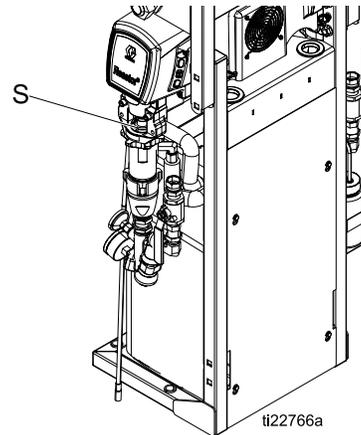


Figure 10 Component B Pump

## Install Fluid Temperature Sensor

The Fluid Temperature Sensor (FTS) is supplied. Install FTS between main hose and whip hose. See Heated Hose manual for instructions.

## Connect Heated Hose to Proportioner

See the heated hose manual for detailed instructions.

1. For proportioners with termination box (TB):
  - a. Connect hose power wires to terminal block (T) on termination box (TB). Remove box cover and loosen lower strain relief (E). Route hose wires (V) through the box strain relief and fully insert into terminal block (T). A and B hose wire positions are not important. Torque to 26–30 in-lbs (2.9–3.3 N·m).
  - b. Fully tighten strain relief screws and replace cover.

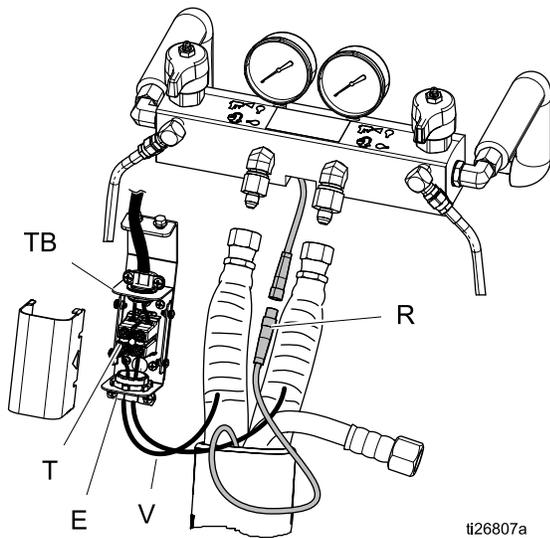


Figure 11 Termination Box

2. For proportioners with electrical splice connectors (S):

- a. Connect hose power wires to electrical splice connectors (S) from proportioner. Wrap connections with electrical tape.

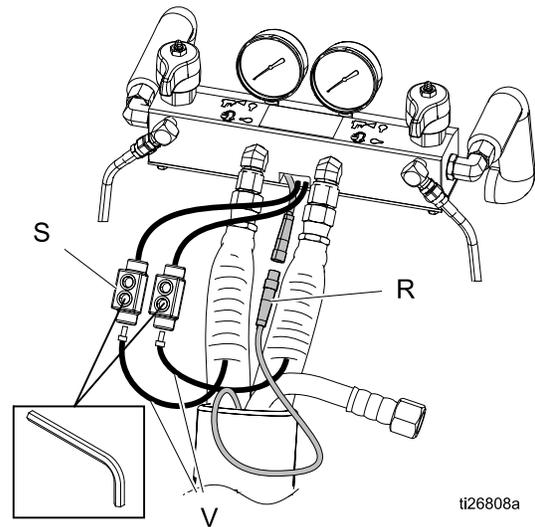


Figure 12 Electrical Splice Connectors

3. Connect FTS cable connectors (R). Fully tighten RTD connectors, if provided.

## Register and Activate the Graco InSite

### Note

Elite systems only.

1. Go to [www.GracoInSite.com](http://www.GracoInSite.com), then follow the instructions on the screen.
2. Find and record the 15 digit serial number from the cellular module below.

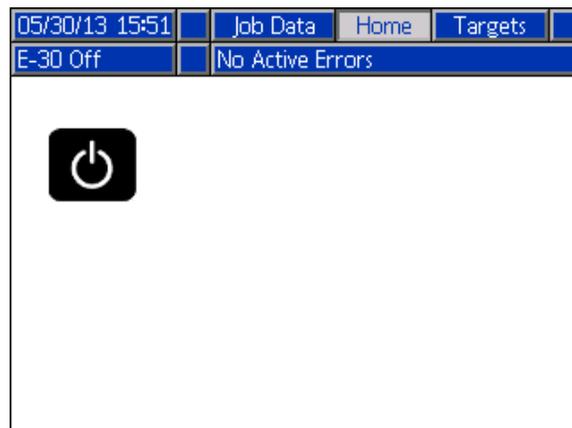
## Advanced Display Module (ADM) Operation

When main power is turned on by turning the main power switch (MP) to the ON position, the power up screen will be displayed until communication and initialization is complete.



Then the power key icon screen will display until the ADM power on/off button (A)  is pressed for the first time after system power-up.

To begin using the ADM, the machine must be active. To verify the machine is active, verify that the System Status Indicator Light (B) is illuminated green, see [Advanced Display Module \(ADM\), page 18](#). If the System Status Indicator Light is not green, press the ADM Power On/Off (A) button . The System Status Indicator Light will illuminate yellow if the machine is disabled.



Perform the following tasks to fully setup your system.

1. Set pressure values for the Pressure Imbalance Alarm to activate. See [System Screen 1, page 35](#).
2. Enter, enable, or disable recipes. See [Recipes Screen, page 35](#).
3. Set general system settings. See [Advanced Screen 1 — General, page 34](#).
4. Set units of measure. See [Advanced Screen 2 — Units, page 34](#).
5. Set USB settings. See [Advanced Screen 3— USB, page 34](#).
6. Set target temperatures and pressure. See [Targets, page 37](#).
7. Set component A and component B supply levels. See [Maintenance, page 38](#).

## Setup Mode

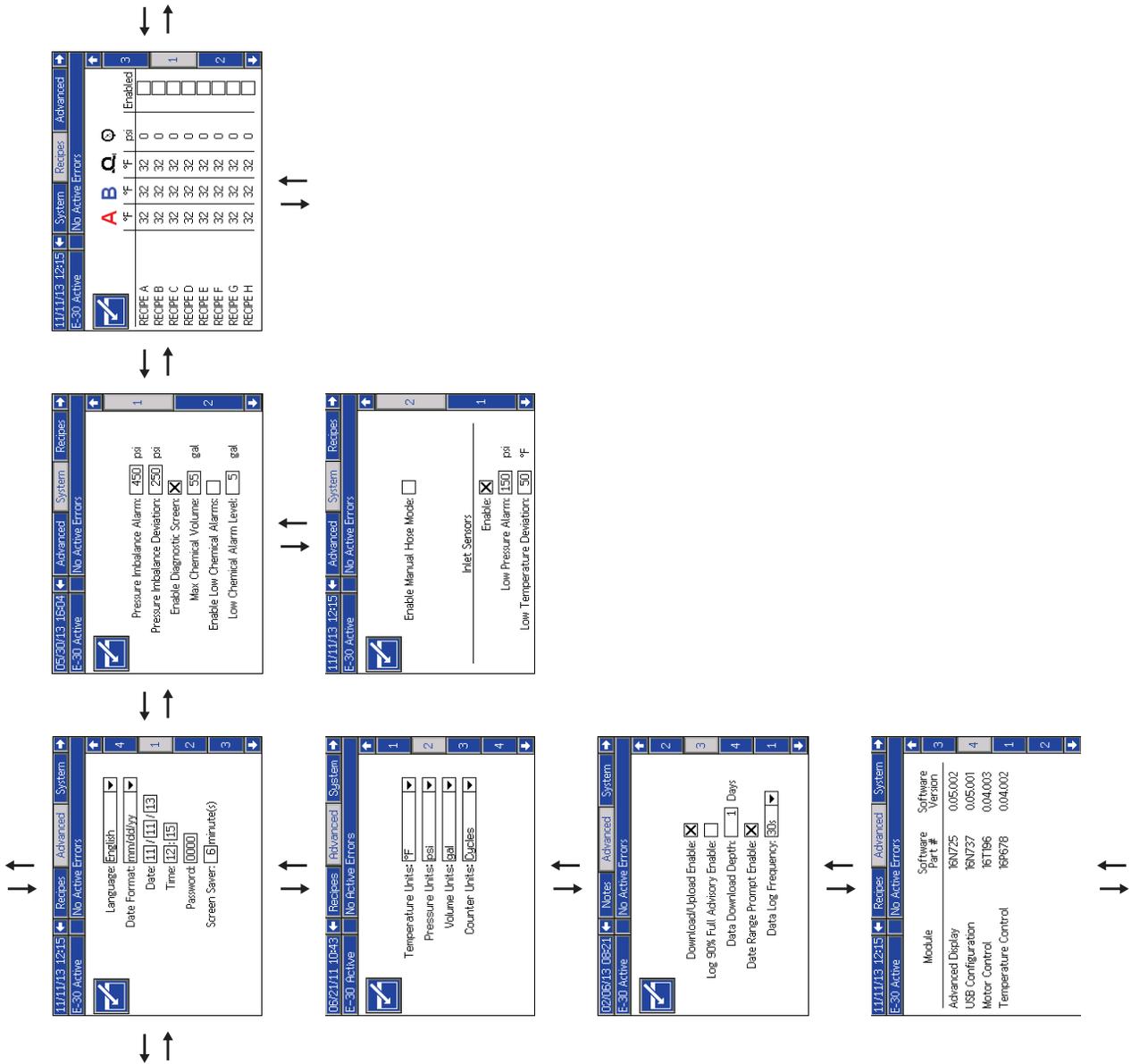
The ADM will start in the Run screens at the Home screen. From the Run screens, press  to access the Setup screens. The system defaults with no password, entered as 0000. Enter the current password then press . Press   to navigate through the Setup Mode screens. See [Setup Screens Navigation Diagram, page 45](#).

## Set Password

Set a password to allow Setup screen access, see [Advanced Screen 1 – General, page 34](#). Enter any number from 0001 to 9999. To remove the password, enter the current password in the Advanced Screen – General screen and change the password to 0000.



From the Setup screens, press  to return to the Run screens.



Setup Screens Navigation Diagram  
Figure 13

# Advanced Setup Screens

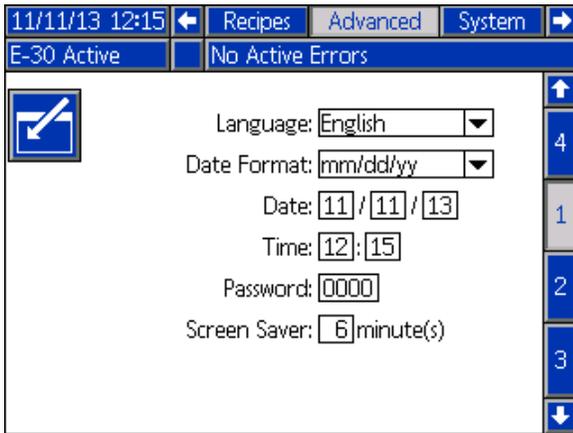
Advanced setup screens enable users to set units, adjust values, set formats, and view software information for each component. Press   to scroll through the Advanced setup screens, Once in the desired Advanced setup screen, press  to access the fields and make changes. When changes are complete press  to exit edit mode.

**Note**

Users must be out of edit mode to scroll through the Advanced setup screens.

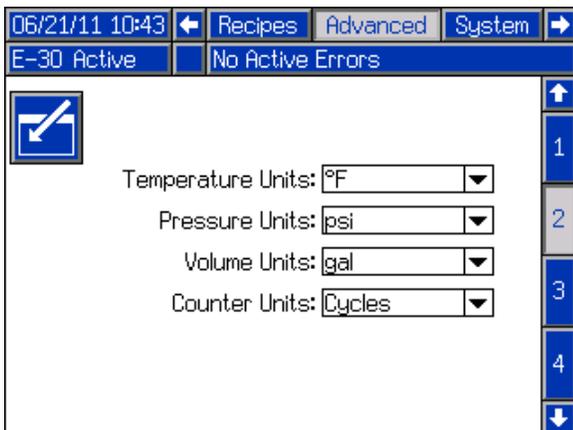
## Advanced Screen 1 — General

Use this screen to set the language, date format, current date, time, setup screens password (0000 – for none) or (0001 to 9999), and screen saver delay.



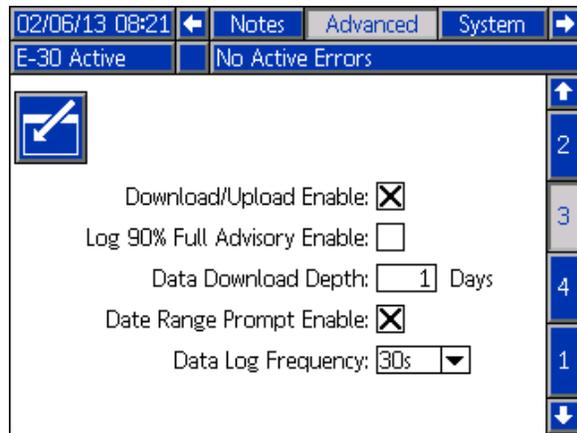
## Advanced Screen 2 — Units

Use this screen to set the temperature units, pressure units, volume units, and cycle units (pump cycles or volume).



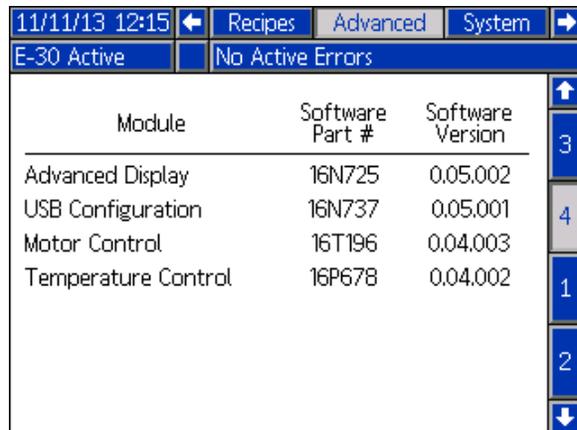
## Advanced Screen 3 — USB

Use this screen to enable USB downloads/uploads, enable a logs 90% full advisory, enter the maximum number of days to download data, enable specifying date range of data to download, and how frequently USB logs are recorded. See [USB Data, page 60](#).



## Advanced Screen 4— Software

This screen displays the software part number and software version for the Advanced Display Module, USB Configuration, Motor Control Module, and Temperature Control Modules.



## System 1

Use this screen to set the activation pressure for the Pressure Imbalance Alarm and Deviation, enable or disable diagnostic screens, set the maximum and minimum drum volume, and enable drum alarms.

## System 2

Use this screen to enable Manual Hose Mode and inlet sensors, as well as setting the inlet sensor low pressure alarm and low temperature deviation. Manual Hose Mode disables the hose temperature RTD sensor so the system can operate if the sensors were to malfunction. Default settings are 10 psi (0.07 MPa, 0.7 bar) for low inlet pressure alarm and 50°F (10°C) for low inlet temperature deviation.

## Recipes

Use this screen to add recipes, view saved recipes, and enable or disable saved recipes. Enabled recipes can be selected at the Home Run Screen. 24 recipes can be displayed on the three recipe screens.

|          | °F | °F | °F | psi | Enabled                  |
|----------|----|----|----|-----|--------------------------|
| RECIPE A | 32 | 32 | 32 | 0   | <input type="checkbox"/> |
| RECIPE B | 32 | 32 | 32 | 0   | <input type="checkbox"/> |
| RECIPE C | 32 | 32 | 32 | 0   | <input type="checkbox"/> |
| RECIPE D | 32 | 32 | 32 | 0   | <input type="checkbox"/> |
| RECIPE E | 32 | 32 | 32 | 0   | <input type="checkbox"/> |
| RECIPE F | 32 | 32 | 32 | 0   | <input type="checkbox"/> |
| RECIPE G | 32 | 32 | 32 | 0   | <input type="checkbox"/> |
| RECIPE H | 32 | 32 | 32 | 0   | <input type="checkbox"/> |

## Add Recipe

1. Press and then use to select a recipe field. Press to enter a recipe name (maximum 16 characters). Press to clear the old recipe name.

2. Use to highlight the next field and use the number pad to enter a value. Press to save.

## Enable or Disable Recipes

1. Press and then use to select the recipe that needs to be enabled or disabled.
2. Use to highlight the enabled check box. Press to enable or disable the recipe.

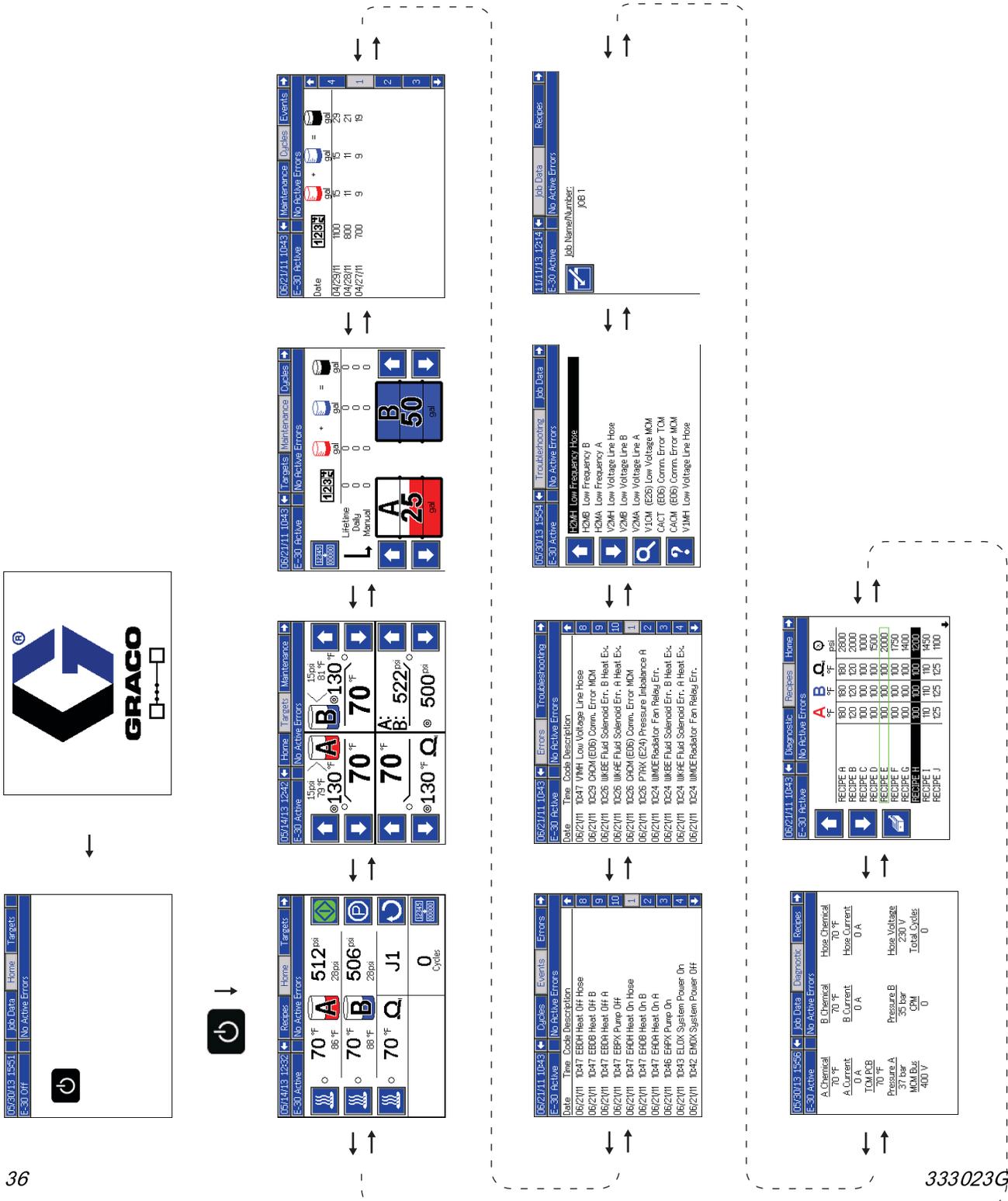
# Run Mode

The ADM will start in the Run screens at the “Home” screen. Press to navigate through the Run Mode screens. See [Run Screens Navigation Diagram, page 44](#).

From the Run screens, press

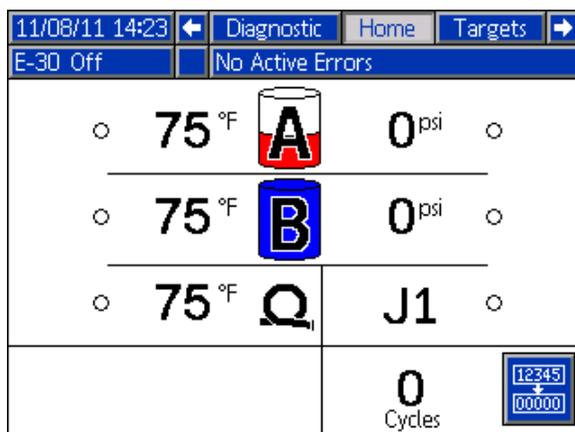


to access the Setup screens.



## Home — System Off

This is the home screen when the system is off. This screen displays actual temperatures, actual pressures at the fluid manifold, jog speed, coolant temperature, and number of cycles.

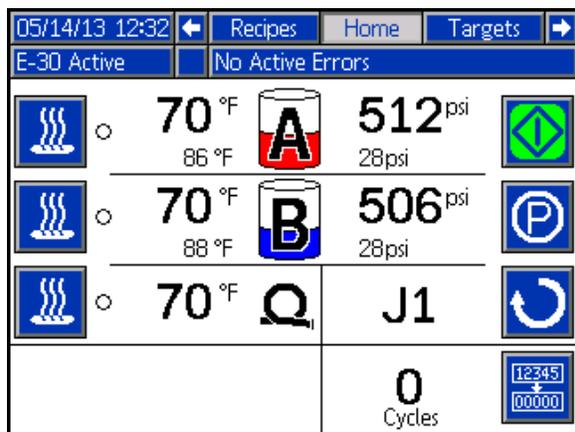


## Home — System Active

When the system is active, the home screen displays actual temperature for heat zones, actual pressures at the fluid manifold, coolant temperature, jog speed, the number of cycles, along with all associated control soft keys.

Use this screen to turn on heat zones, view coolant temperature, start the proportioner, stop the proportioner, park the component A pump, enter jog mode, and clear cycles.

**NOTE:** Screen shown displays inlet sensor temperatures and pressures. These will not be shown on models without inlet sensors.



## Home — System With Error

Active errors are shown in the status bar. The error code, alarm bell, and description of the error will scroll in the status bar.

1. Press to acknowledge the error.
2. See [Troubleshooting, page 59](#) for corrective action.



## Targets

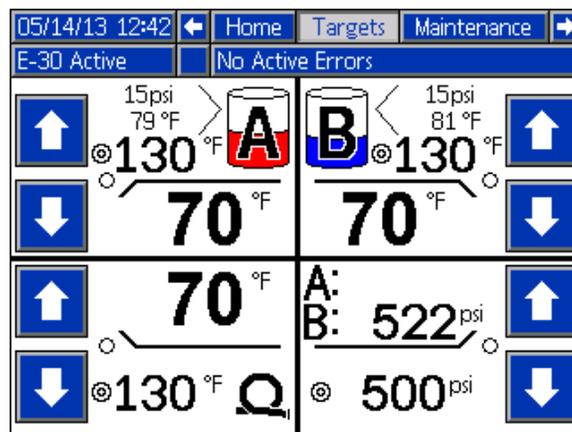
Use this screen to define the setpoints for the A Component Temperature, B Component Temperature, heated hose temperature, and pressure.

**Maximum A and B temperature:** 190°F (88°C)

**Maximum heated hose temperature:** 10°F (5°C) above the highest A or B temperature setpoint or 180°F (82°C).

### Note

If the remote display module kit is used, these setpoints can be modified at the gun.



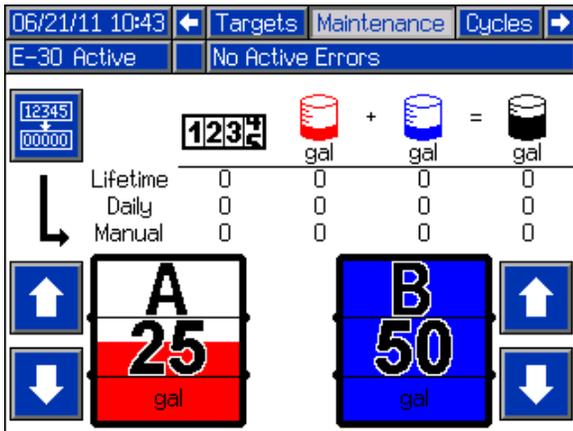
## Maintenance

Use this screen to view daily and lifetime cycles or gallons that have been pumped and gallons or liters remaining in the drums.

The lifetime value is the number of pump cycles or gallons since the first time the ADM was turned on.

The daily value automatically resets at midnight.

The manual value is the counter that can be manually reset. Press  and hold to reset manual counter.



## Cycles

This screen shows daily cycles and gallons that have been sprayed for the day.

All information listed on this screen can be downloaded on a USB flash drive.

| Date     | Cycles | gal | gal | gal |
|----------|--------|-----|-----|-----|
| 04/29/11 | 1100   | 15  | 15  | 29  |
| 04/28/11 | 800    | 11  | 11  | 21  |
| 04/27/11 | 700    | 9   | 9   | 19  |

## Events

This screen shows the date, time, event code, and description of all events that have occurred on the system. There are 10 pages, each holding 10 events. The 100 most recent events are shown. See [System Events](#) for event code descriptions.

See [Error Codes and Troubleshooting, page 59](#) for error code descriptions.

All events and errors listed on this screen can be downloaded on a USB flash drive. To download logs, see [Download Procedure, page 60](#).

| Date     | Time  | Code | Description      |
|----------|-------|------|------------------|
| 06/21/11 | 10:47 | EBDH | Heat Off Hose    |
| 06/21/11 | 10:47 | EBDB | Heat Off B       |
| 06/21/11 | 10:47 | EBDA | Heat Off A       |
| 06/21/11 | 10:47 | EBPX | Pump Off         |
| 06/21/11 | 10:47 | EADH | Heat On Hose     |
| 06/21/11 | 10:47 | EADB | Heat On B        |
| 06/21/11 | 10:47 | EADA | Heat On A        |
| 06/21/11 | 10:46 | EAPX | Pump On          |
| 06/21/11 | 10:43 | ELQX | System Power On  |
| 06/21/11 | 10:42 | EMOX | System Power Off |

## Errors

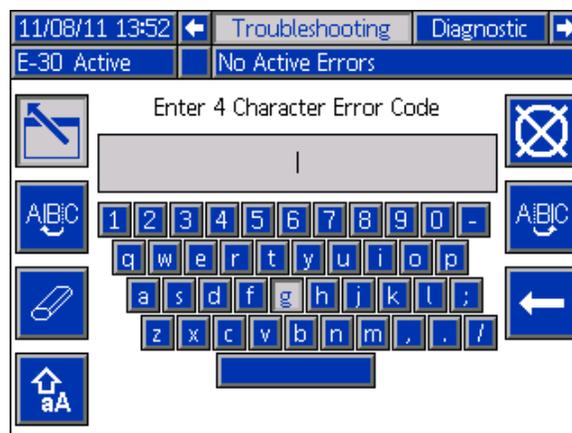
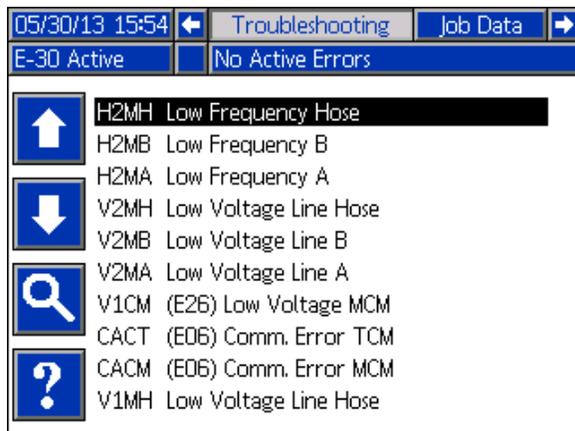
This screen shows the date, time, error code, and description of all errors that have occurred on the system.

All errors listed on this screen can be downloaded on a USB flash drive.

| Date     | Time  | Code       | Description                    |
|----------|-------|------------|--------------------------------|
| 06/21/11 | 10:47 | V1MH       | Low Voltage Line Hose          |
| 06/21/11 | 10:29 | CACM (E06) | Comm. Error MCM                |
| 06/21/11 | 10:26 | WKBE       | Fluid Solenoid Err. B Heat Ex. |
| 06/21/11 | 10:26 | WKAE       | Fluid Solenoid Err. A Heat Ex. |
| 06/21/11 | 10:26 | CACM (E06) | Comm. Error MCM                |
| 06/21/11 | 10:26 | P7AX (E24) | Pressure Imbalance A           |
| 06/21/11 | 10:24 | WMOE       | Radiator Fan Relay Err.        |
| 06/21/11 | 10:24 | WKBE       | Fluid Solenoid Err. B Heat Ex. |
| 06/21/11 | 10:24 | WKAE       | Fluid Solenoid Err. A Heat Ex. |
| 06/21/11 | 10:24 | WMOE       | Radiator Fan Relay Err.        |

## Troubleshooting

This screen displays the last ten errors that occurred on the system. Use the up and down arrows to select an error and press  to view the QR code for the selected error. Press  to access the QR code screen for an error code that is not listed on this screen. See [Error Codes and Troubleshooting, page 59](#), for more information on error codes.



### QR Codes



To quickly view online help for a given error code, scan the displayed QR code with your smartphone. Alternately, visit <http://help.graco.com> and search for the error code to view online help for that code.

## Diagnostic

Use this screen to view information for all system components.

|                |            |                  |          |            |      |
|----------------|------------|------------------|----------|------------|------|
| 12/20/13 09:00 |            |                  | Job Data | Diagnostic | Home |
| E-30 Active    |            | No Active Errors |          |            |      |
| A Chemical     | B Chemical | Hose Chemical    |          |            |      |
| 70 °F          | 70 °F      | 70 °F            |          |            |      |
| A Current      | B Current  | Hose Current     |          |            |      |
| 0 A            | 0 A        | 0 A              |          |            |      |
| TCM PCB        |            |                  |          |            |      |
| 70 °F          |            |                  |          |            |      |
| Pressure A     | Pressure B | Hose Voltage     |          |            |      |
| 0 psi          | 0 psi      | 90 V             |          |            |      |
| MCM Bus        | CFM        | Total Cycles     |          |            |      |
| 400 V          | 0          | 0                |          |            |      |

The following information is displayed:

### Temperature

- A Chemical
- B Chemical
- Hose Chemical
- TCM PCB — temperature control module temperature

### Amps

- A Current ★(0–25 A for 10kW heater, 0–38 A for 15 kW heater)
- B Current ★(0–25 A for 10kW heater, 0–38 A for 15 kW heater)
- Hose Current ★(0–45 A typical)

### Volts

- MCM Bus★ — displays the voltage supplied to the motor controller, which is the DC voltage that has been converted from the AC voltage supplied to the system (275–400 VAC typical full range)
- Hose Voltage (90V)

### Pressure

- Pressure A — chemical
- Pressure B — chemical

### Cycles

- CPM — cycles per minute
- Total Cycles — lifetime cycles

## Note

★ Maximum values based on maximum input voltage. Values will lower with lower input voltage.

## Job Data

Use this screen to enter a job name or number.

|                  |  |                  |         |
|------------------|--|------------------|---------|
| 11/11/13 12:14   |  | Job Data         | Recipes |
| E-30 Active      |  | No Active Errors |         |
| Job Name/Number: |  |                  |         |
| JOB 1            |  |                  |         |

## Recipes

Use this screen to select an enabled recipe. Use the up and down arrows to highlight a recipe and press  to load. The currently loaded recipe is outlined by a green box.

## Note

This screen will not display if there are not any enabled recipes. To enable or disable recipes, see [Recipes Setup Screen, page 35](#).

|   |          |                  |         |      |      |
|---|----------|------------------|---------|------|------|
| 06/21/11 10:43  |          | Diagnostic       | Recipes | Home |      |
| E-30 Active   |          | No Active Errors |         |      |      |
| <br><br> |          | A                | B       | Q    | ⊙    |
|   |          | °F               | °F      | °F   | psi  |
|   | RECIPE A | 180              | 180     | 180  | 2800 |
|   | RECIPE B | 120              | 120     | 120  | 2000 |
|   | RECIPE C | 100              | 100     | 100  | 1000 |
|   | RECIPE D | 100              | 100     | 100  | 1500 |
|   | RECIPE E | 100              | 100     | 100  | 2000 |
|   | RECIPE F | 100              | 100     | 100  | 1750 |
|   | RECIPE G | 100              | 100     | 100  | 1400 |
|   | RECIPE H | 100              | 100     | 100  | 1200 |
|   | RECIPE I | 110              | 110     | 110  | 1450 |
|   | RECIPE J | 125              | 125     | 125  | 1100 |

## System Events

Use the table below to find a description for all system non-error events. All events are logged in the USB log files.

| Event Code | Description                       |
|------------|-----------------------------------|
| EACX       | Recipe Selected                   |
| EADA       | Heat On A                         |
| EADB       | Heat On B                         |
| EADH       | Heat On Hose                      |
| EAPX       | Pump On                           |
| EARX       | Jog On                            |
| EAUX       | USB Drive Inserted                |
| EB0X       | ADM Red Stop Button Pressed       |
| EBDA       | Heat Off A                        |
| EBDB       | Heat Off B                        |
| EBDH       | Heat Off Hose                     |
| EBPX       | Pump Off                          |
| EBRX       | Jog Off                           |
| EBUX       | USB Drive Removed                 |
| EC0X       | Setup Value Changed               |
| ECDA       | A Temperature Setpoint Changed    |
| ECDB       | B Temperature Setpoint Changed    |
| ECDH       | Hose Temperature Setpoint Changed |
| ECDP       | Pressure Setpoint Changed         |
| ECDX       | Recipe Changed                    |
| ELOX       | System Power On                   |
| EM0X       | System Power Off                  |
| EP0X       | Pump Parked                       |
| EQU1       | System Settings Downloaded        |
| EQU2       | System Settings Uploaded          |
| EQU3       | Custom Language Downloaded        |
| EQU4       | Custom Language Uploaded          |
| EQU5       | Logs Downloaded                   |
| ER0X       | User Counter Reset                |
| EVUX       | USB Disabled                      |

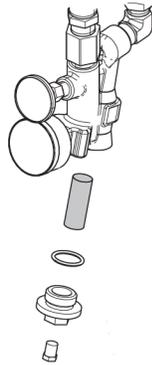
# Startup

|   |  |  |  |  |  |
|---|--|--|--|--|--|
|   |  |  |  |  |  |
| To prevent serious injury, only operate Reactor with all covers and shrouds in place. |  |  |  |  |  |

|  |
|--|
| <b>NOTICE</b>  |
| Proper system setup, startup, and shutdown procedures are critical to electrical equipment reliability. The following procedures ensure steady voltage. Failure to follow these procedures will cause voltage fluctuations that can damage electrical equipment and void the warranty. |

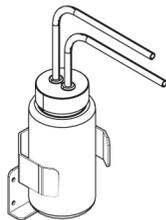
**1. Check fluid inlet filter screens.**

Before daily startup, ensure that the fluid inlet screens are clean. See [Flush Inlet Strainer Screen, page 56](#)



**2. Check ISO lubrication reservoir.**

Check level and condition of ISO lube daily. See [Pump Lubrication System, page 57](#).



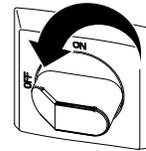
**3. Use A and B Drum Level Sticks (24M174) to measure the material level in each drum.. If**

desired, the level can be entered and tracked in the ADM. See [Advanced Setup Screens, page 34](#).

**4. Check generator fuel level.**

|   |
|---|
| <b>NOTICE</b>   |
| Running out of fuel will cause voltage fluctuations that can damage electrical equipment and void the warranty. Do not run out of fuel. |

**5. Confirm main power switch is OFF before starting generator.**

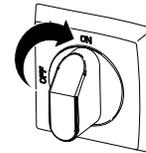


**6. Ensure the main breaker on the generator is in the off position.**

**7. Start the generator. Allow it to reach full operating temperature.**



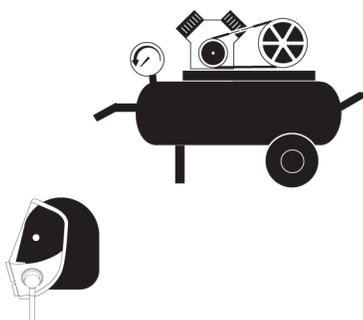
**8. Turn main power switch ON.**



The ADM will display the following screen until communication and initialization is complete.

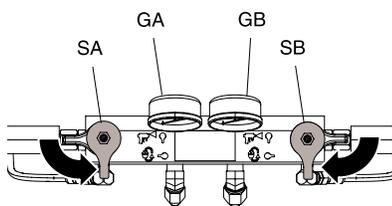


9. Switch on the air compressor, air dryer, and breathing air, if included.

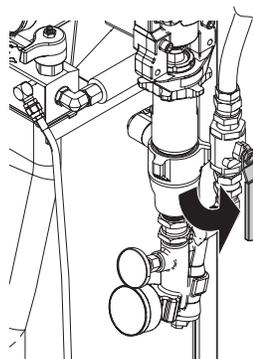


10. For first startup of new system, load fluid with feed pumps.

- a. Check that all **Setup** steps are complete. See [Setup, page 27](#).
- b. If an agitator is used, open the agitator's air inlet valve.
- c. If you need to circulate fluid through the system to preheat the drum supply, see [Circulation Through Reactor, page 45](#). If you need to circulate material through the heat hose to the gun manifold, see [Circulation Through Gun Manifold, page 46](#).
- d. Turn both **PRESSURE RELIEF/SPRAY** valves (SA, SB) to **SPRAY** .

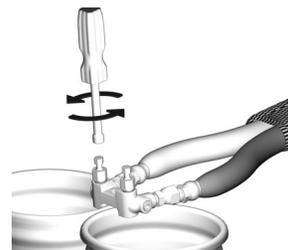


- e. Open fluid inlet valves (FV). Check for leaks.



|  |   |   |   |
|--|---|---|---|
|    |  |  |  |
| <p>Cross-contamination can result in cured material in fluid lines which could cause serious injury or damage equipment. To prevent cross-contamination:</p> <ul style="list-style-type: none"> <li>• <b>Never</b> interchange component A and component B wetted parts.</li> <li>• Never use solvent on one side if it has been contaminated from the other side.</li> <li>• Always provide two grounded waste containers to keep component A and component B fluids separate.</li> </ul> |   |   |   |

- f. Hold gun fluid manifold over two grounded waste containers. Open fluid valves A and B until clean, air-free fluid comes from valves. Close valves.



*The Fusion AP gun manifold is shown.*

## Startup

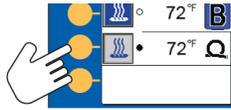
11. Press  to activate ADM.



12. If necessary, setup the ADM in Setup Mode. See [Advanced Display Module \(ADM\) Operation, page 31](#).

13. Preheat the system:

- a. Press  to turn on hose heat zone.



|  |   |   |  |  |
|--|---|---|--|--|
|   |  |  |  |  |
| <p>This equipment is used with heated fluid which can cause equipment surfaces to become very hot. To avoid severe burns:</p> <ul style="list-style-type: none"> <li>• Do not touch hot fluid or equipment.</li> <li>• Do not turn on hose heat without fluid in hoses.</li> <li>• Allow equipment to cool completely before touching it.</li> <li>• Wear gloves if fluid temperature exceeds 110°F (43°C).</li> </ul> |   |   |  |  |

|   |   |   |  |  |
|---|---|---|--|--|
|    |  |  |  |  |
| <p>Thermal expansion can cause overpressurization, resulting in equipment rupture and serious injury, including fluid injection. Do not pressurize system when preheating hose.</p> |   |   |  |  |

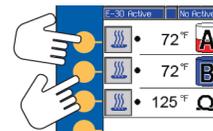
- b. If you need to circulate fluid through the system to preheat the drum supply, see [Circulation Through Reactor, page 45](#). If you need to circulate material through the heat hose to the gun manifold, see [Circulation Through Gun Manifold, page 46](#).
- c. Wait for the hose to reach set point temperature.



### Note

Hose heat-up time may increase at voltages less than nominal 230 VAC when maximum hose length is used.

- d. Press  to turn on A and B heat zones.



# Fluid Circulation

## Circulation Through Reactor

|   |
|---|
| <b>NOTICE</b>   |
| To prevent equipment damage, do not circulate fluid containing a blowing agent without consulting with your material supplier regarding fluid temperature limits. |

**NOTE:** Optimum heat transfer is achieved at lower fluid flow rates with temperature set points at desired drum temperature. Low temperature rise deviation errors may result.

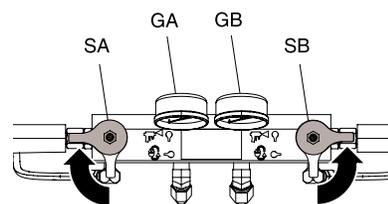
To circulate through gun manifold and preheat hose, see [Circulation Through Gun Manifold, page 46](#).

1. Follow [Startup, page 42](#).

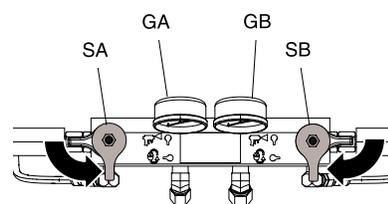
|   |   |   |  |  |
|---|---|---|--|--|
|    |  |  |  |  |
| To avoid injection injury and splashing, do not install shutoffs downstream of the PRESSURE RELIEF/SPRAY valve outlets (BA, BB). The valves function as overpressure relief valves when set to SPRAY  . Lines must be open so valves can automatically relieve pressure when machine is operating. |   |   |  |  |

2. See [Typical Installation, with system fluid manifold to drum circulation, page 14](#). Route circulation lines back to respective component A or B supply drum. Use hoses rated at the maximum working pressure of this equipment. See [Technical Specifications, page 66](#).

3. Set PRESSURE RELIEF/SPRAY valves (SA, SB) to PRESSURE RELIEF/CIRCULATION .



4. Set temperature targets. See [Targets, page 37](#).
5. Press  to circulate fluid in jog mode until A and B temperatures reach targets. See [Jog Mode, page 46](#) for more information about jog mode.
6. Press  to turn on the hose heat zone.
7. Turn on the A and B heat zones. Wait until the fluid inlet valve temperature gauges (FV) reach the minimum chemical temperature from the supply drums.
8. Exit jog mode.
9. Set PRESSURE RELIEF/SPRAY valves (SA, SB) to SPRAY .



## Circulation Through Gun Manifold

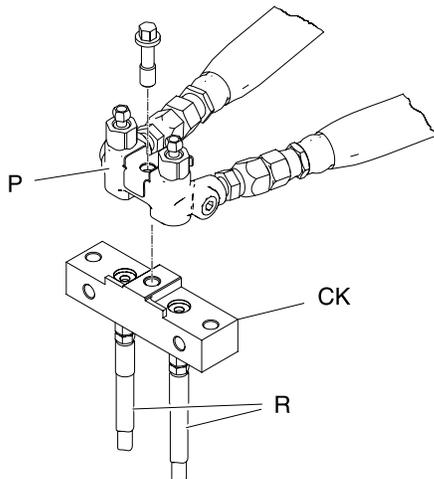
### NOTICE

To prevent equipment damage, do not circulate fluid containing a blowing agent without consulting with your material supplier regarding fluid temperature limits.

**NOTE:** Optimum heat transfer is achieved at lower fluid flow rates with temperature set points at desired drum temperature. Low temperature rise deviation errors may result.

Circulating fluid through the gun manifold allows rapid preheating of the hose.

1. Install gun fluid manifold (P) on accessory circulation kit (CK). Connect high pressure circulation lines (R) to circulation manifold.



The Fusion AP gun manifold is shown.

| CK     | Gun       | Manual |
|--------|-----------|--------|
| 246362 | Fusion AP | 309818 |
| 256566 | Fusion CS | 313058 |

2. Route circulation lines back to respective component A or B supply drum. Use

hoses rated at the maximum working pressure of this equipment. See [Technical Specifications, page 66](#).

3. Follow procedures from [Startup, page 42](#).



4. Turn main power switch on
5. Set temperature targets. See [Targets, page 37](#).
6. Press  to circulate fluid in jog mode until A and B temperatures reach targets. See [Jog Mode, page 46](#) for more information about jog mode.

## Jog Mode

Jog mode has two purposes:

- It can speed fluid heating during circulation.
- It can ease system flushing and priming.



1. Turn main power switch on
2. Press circulate  to enter jog mode.
3. Press up or down   to change jog speed (J1 through J20).

### Note

Jog speeds correlate to 3-30% of motor power, but will not operate over 700 psi (4.9 MPa, 49 bar) for either A or B.

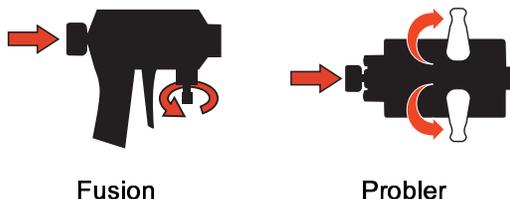
4. Press  to start motor.
5. To stop the motor and exit jog mode press  or .

# Spraying

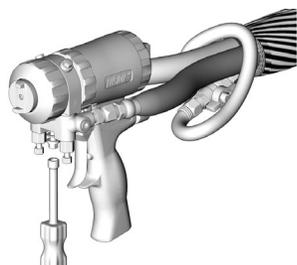


The Fusion AP gun is shown.

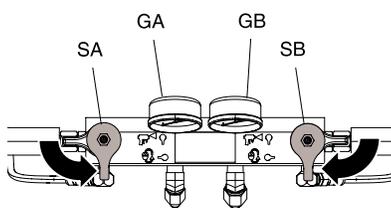
1. Engage gun piston safety lock and close gun fluid inlet valves A and B.



2. Attach gun fluid manifold. Connect gun air line. Open air line valve.

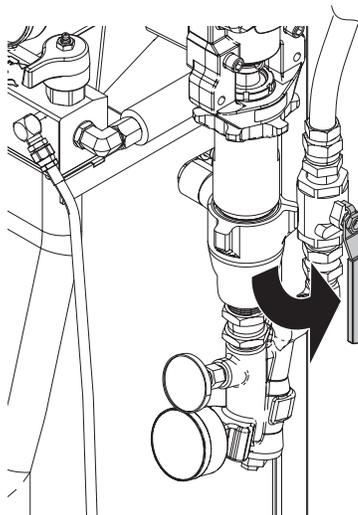


3. Adjust the gun air regulator to desired gun air pressure. Do not exceed the maximum rated air pressure.
4. Set PRESSURE RELIEF/SPRAY valves (SA, SB) to SPRAY



5. Verify heat zones are on and temperatures and pressures are on target, see [Home screen, page 37](#).

6. Open fluid inlet valve located at each pump inlet.

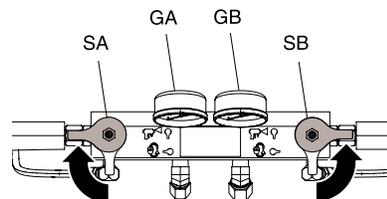


7. Press  to start motor and pumps.



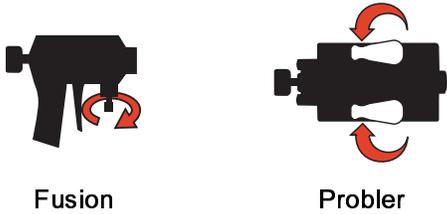
8. Check fluid pressure gauges (GA, GB) to ensure proper pressure balance. If imbalanced, reduce pressure of higher component by slightly turning PRESSURE RELIEF/SPRAY valve for that component toward PRESSURE

RELIEF/CIRCULATION  until gauges show balanced pressures.



## Spraying

9. Open gun fluid inlet valves A and B.



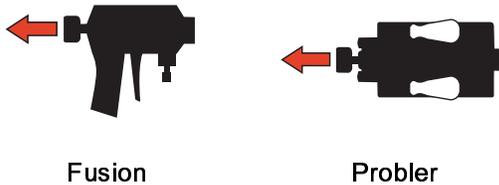
Fusion

Probler

### NOTICE

To prevent material crossover on impingement guns, **never** open fluid manifold valves or trigger gun if pressures are imbalanced.

10. Disengage gun piston safety lock.



Fusion

Probler

11. Pull gun trigger to test spray onto cardboard. If necessary, adjust pressure and temperature to get desired results.

## Spray Adjustments

Flow rate, atomization, and amount of overspray are affected by four variables.

- **Fluid pressure setting.** Too little pressure results in an uneven pattern, coarse droplet size, low flow, and poor mixing. Too much pressure results in excessive overspray, high flow rates, difficult control, and excessive wear.
- **Fluid temperature.** Similar effects to fluid pressure setting. The A and B temperatures can be offset to help balance the fluid pressure.
- **Mix chamber size.** Choice of mix chamber is based on desired flow rate and fluid viscosity.
- **Clean-off air adjustment.** Too little clean-off air results in droplets building up on the front of the nozzle, and no pattern containment to control overspray. Too much clean-off air results in air-assisted atomization and excessive overspray.

# Manual Hose Heat Mode

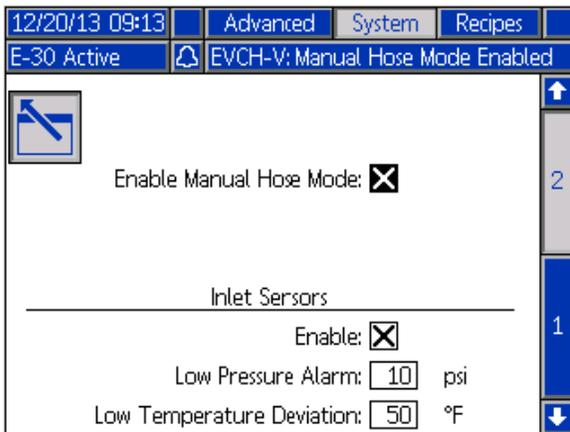
If the system produces the T6DH sensor error hose alarm or the T6DT sensor error TCM alarm, use manual hose heat mode until the hose RTD cable or FTS temperature sensor can be repaired.

Do not use Manual Hose Mode for extended periods of time. The system performs best when the hose has a valid RTD and can operate in temperature control mode. If a hose RTD breaks, the first priority is to fix the RTD. Manual Hose Mode can help finish a job while waiting for repair parts.



## Enable Manual Hose Mode

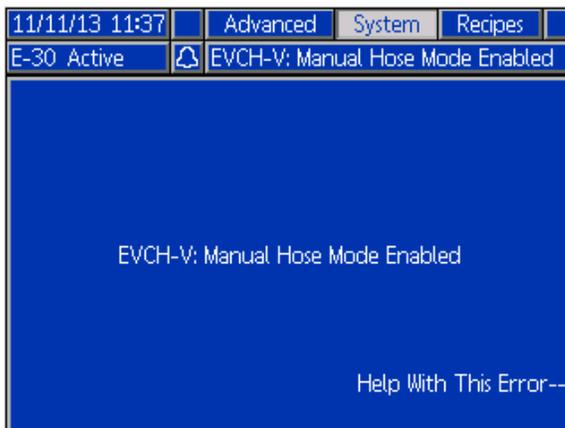
1. Disconnect the hose RTD sensor from the TCM.
2. Enter Setup Mode and navigate to System Screen 2.



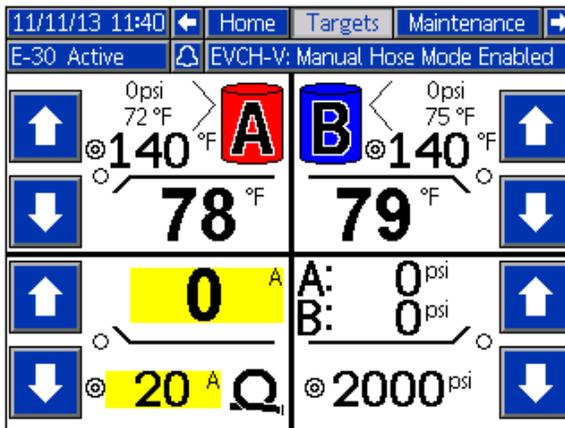
3. Select Enable Manual Hose Mode.

**Note**

When manual hose mode is enabled, the manual hose mode advisory EVCH-V will appear.



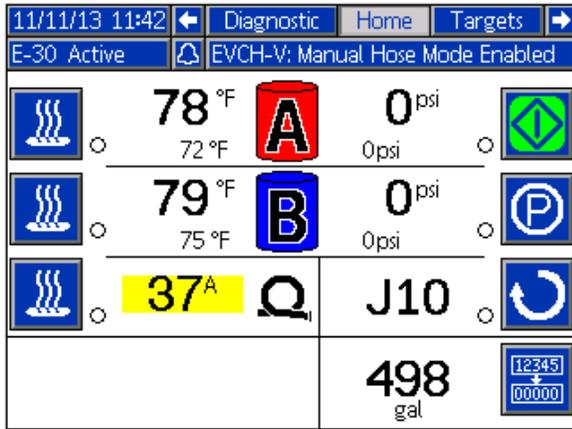
4. Enter Run Mode and navigate to the Target screen. Use the up and down arrows to set the desired hose current.



| Hose Current Settings | Hose Current |
|-----------------------|--------------|
| Default               | 20A          |
| Maximum               | 37A          |

## Manual Hose Heat Mode

5. Navigate back to the Run Mode Home screen. The hose now displays a current instead of a temperature.

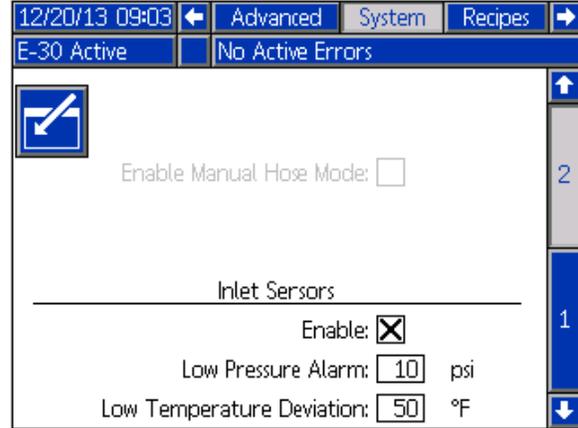


### Note

Until the RTD sensor is repaired, the T6DH sensor error alarm will display each time the system is powered up.

## Disable Manual Hose Mode

1. Enter Setup Mode and navigate to System 2 Screen and deselect Enable Manual Hose Mode, or repair the hose RTD cable or FTS.



2. Manual hose mode is automatically disabled when the system detects a valid RTD sensor in the hose.

# Shutdown

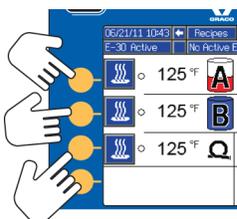
## NOTICE

Proper system setup, startup, and shutdown procedures are critical to electrical equipment reliability. The following procedures ensure steady voltage. Failure to follow these procedures will cause voltage fluctuations that can damage electrical equipment and void the warranty.

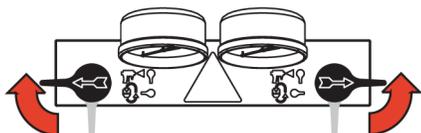
1. Press  to stop the pumps.



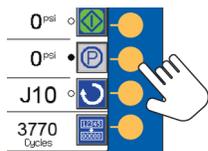
2. Turn off all heat zones.



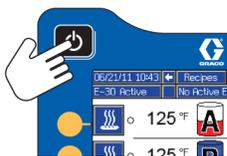
3. Relieve pressure. See [Pressure Relief Procedure, page 53](#).



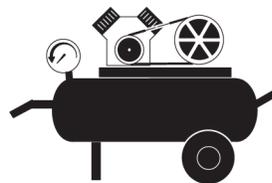
4. Press  to park the Component A Pump. The park operation is complete when green dot goes out. Verify the park operation is complete before moving to next step.



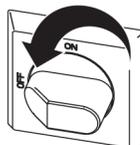
5. Press  to deactivate the system.



6. Turn off the air compressor, air dryer, and breathing air.

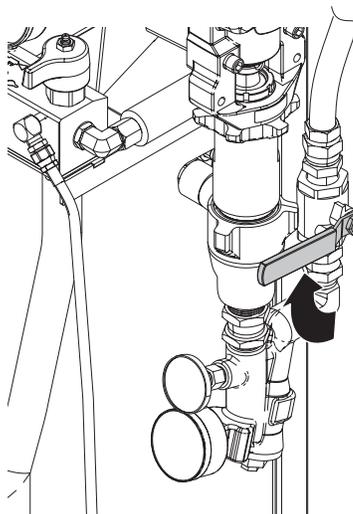


7. Turn main power switch OFF.



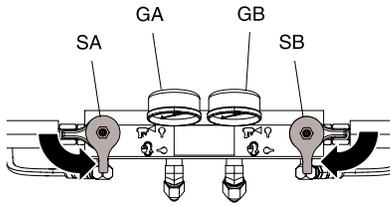
|  |  |  |  |
|--|--|--|--|
|         |  |  |  |
| To prevent electric shock do not remove any shrouds or open the electrical enclosure door. |  |  |  |

8. Close all fluid supply valves.

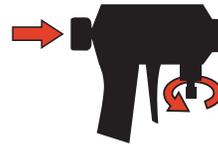


## Shutdown

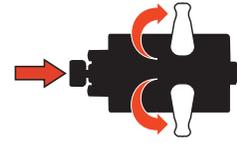
9. Set PRESSURE RELIEF/SPRAY valves (SA, SB) to SPRAY  to seal out moisture from drain line.



10. Engage gun piston safety lock then close fluid inlet valves A and B.



Fusion



Probler

# Pressure Relief Procedure



Follow the Pressure Relief Procedure whenever you see this symbol.



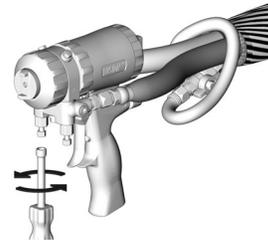
This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop spraying and before cleaning, checking, or servicing equipment.

*The Fusion AP gun is shown.*

1. Relieve pressure in gun and perform gun shutdown procedure. See gun manual.
2. Engage gun piston safety lock.



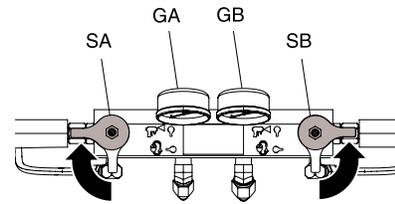
3. Close gun fluid inlet valves A and B.



4. Shut off feed pumps and agitator, if used.
5. Route fluid to waste containers or supply tanks. Turn PRESSURE RELIEF/SPRAY valves (SA, SB) to PRESSURE RELIEF/CIRCULATION



. Ensure gauges drop to 0.

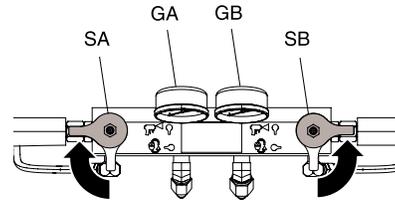


# Flushing

|  |   |   |  |  |  |
|--|---|---|--|--|--|
|   |  |  |  |  |  |
| <p>To help prevent fire and explosion:</p> <ul style="list-style-type: none"><li>• Flush equipment only in a well-ventilated area.</li><li>• Do not spray flammable fluids.</li><li>• Do not turn on heaters while flushing with flammable solvents.</li><li>• Flush out old fluid with new fluid, or flush out old fluid with a compatible solvent before introducing new fluid.</li><li>• Use the lowest possible pressure when flushing.</li><li>• All wetted parts are compatible with common solvents. Use only moisture-free solvents.</li></ul> |   |   |  |  |  |

To flush feed hoses, pumps, and heaters separately from heated hoses, set PRESSURE RELIEF/SPRAY valves (SA, SB) to PRESSURE

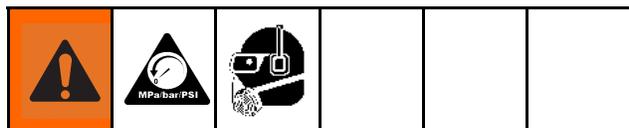
RELIEF/CIRCULATION . Flush through bleed lines (N).



To flush entire system, circulate through gun fluid manifold (with manifold removed from gun).

To prevent moisture from reacting with isocyanate, always leave the system filled with a moisture-free plasticizer or oil. Do not use water. Never leave the system dry. See [Important Isocyanate Information](#).

# Maintenance



Prior to performing any maintenance procedures, follow [Pressure Relief Procedure, page 53](#).

## Preventative Maintenance Schedule

The operating conditions of your particular system determine how often maintenance is required. Establish a preventive maintenance schedule by recording when and what kind of maintenance is needed, and then determine a regular schedule for checking your system.

## Proportioner Maintenance

### Wet Cup

Check the wet cup daily. Keep it 2/3 full with Graco Throat Seal Liquid (TSL®) or compatible solvent. Do not overtighten packing nut/wet cup.

### Packing Nuts

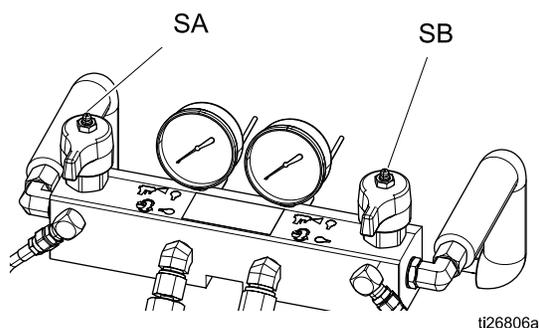
Do not overtighten packing nut/wet cup. Throat u-cup is not adjustable.

### Fluid Inlet Strainer Screens

Inspect fluid inlet strainer screens daily, see [Flush Inlet Strainer Screen, page 56](#).

## Grease Circulation Valves

Grease circulation valves (SA and SB) with Fusion grease (117773) weekly.



## ISO Lubricant Level

Inspect ISO lubricant level and condition daily. Refill or replace as needed. See [Pump Lubrication System, page 57](#).

## Moisture

To prevent crystallization, do not expose component A to moisture in air.

## Gun Mix Chamber Ports

Clean gun mix chamber ports regularly. See gun manual.

## Gun Check Valve Screens

Clean gun check valve screens regularly. See gun manual.

## Dust Protection

Use clean, dry, oil-free compressed air to prevent dust buildup on control modules, fans, and motor (under shield).

## Vent Holes

Keep vent holes on bottom of electrical cabinet open.

## Flush Inlet Strainer Screen



The inlet strainers filter out particles that can plug the pump inlet check valves. Inspect the screens daily as part of the startup routine, and clean as required.

Isocyanate can crystallize from moisture contamination or from freezing. If the chemicals used are clean and proper storage, transfer, and operating procedures are followed, there should be minimal contamination of the A-side screen.

### Note

Clean the A-side screen only during daily startup. This minimizes moisture contamination by immediately flushing out any isocyanate residue at the start of dispensing operations.

1. Close the fluid inlet valve at the pump inlet and shut off the appropriate feed pump. This prevents material from being pumped while cleaning the screen.
2. Place a container under the strainer base to catch drain off when removing the strainer plug (C).
3. Remove the screen (A) from the strainer manifold. Thoroughly flush the screen with

compatible solvent and shake it dry. Inspect the screen. No more than 25% of the mesh should be restricted. If more than 25% of the mesh is blocked, replace the screen. Inspect the gasket (B) and replace as required.

4. Ensure the pipe plug (D) is screwed into the strainer plug (C). Install the strainer plug with the screen (A) and o-ring (B) in place and tighten. Do not overtighten. Let the gasket make the seal.
5. Open the fluid inlet valve, ensure that there are no leaks, and wipe the equipment clean. Proceed with operation.

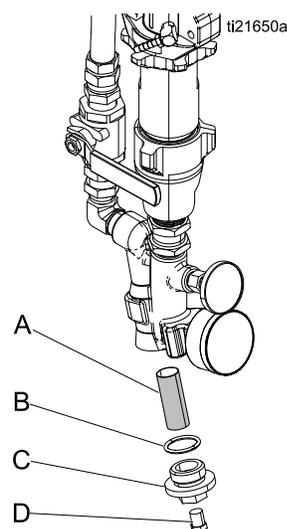


Figure 15

## Pump Lubrication System

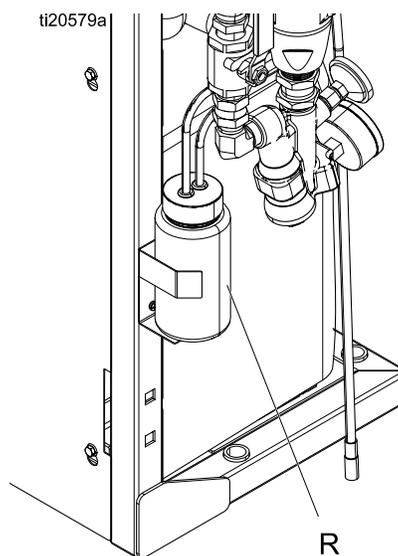
Check the condition of the ISO pump lubricant daily. Change the lubricant if it becomes a gel, its color darkens, or it becomes diluted with isocyanate.

Gel formation is due to moisture absorption by the pump lubricant. The interval between changes depends on the environment in which the equipment is operating. The pump lubrication system minimizes exposure to moisture, but some contamination is still possible.

Lubricant discoloration is due to continual seepage of small amounts of isocyanate past the pump packings during operation. If the packings are operating properly, lubricant replacement due to discoloration should not be necessary more often than every 3 or 4 weeks.

To change pump lubricant:

1. Follow [Pressure Relief Procedure, page 53](#).
2. Lift the lubricant reservoir (R) out of the bracket and remove the container from the cap. Holding the cap over a suitable container, remove the check valve and allow the lubricant to drain. Reattach the check valve to the inlet hose.
3. Drain the reservoir and flush it with clean lubricant.
4. When the reservoir is flushed clean, fill with fresh lubricant.
5. Thread the reservoir onto the cap assembly and place it in the bracket.
6. The lubrication system is ready for operation. No priming is required.



Pump Lubrication System  
Figure 16

# Errors

## View Errors

When an error occurs the error information screen displays the active error code and description.

The error code, alarm bell, and active errors will scroll in the status bar. For a list of the ten most recent errors see [Troubleshooting, page 59](#). Error codes are stored in the error log and displayed on the Error and Troubleshooting screens on the ADM.



There are three types of errors that can occur. Errors are indicated on the display as well as by the light tower (optional).

Alarms are indicated by . This condition indicates a parameter critical to the process has reached a level requiring the system to stop. The alarm needs to be addressed immediately.

Deviations are indicated by . This condition indicates a parameter critical to the process has reached a level requiring attention, but not sufficient enough to stop the system at this time.

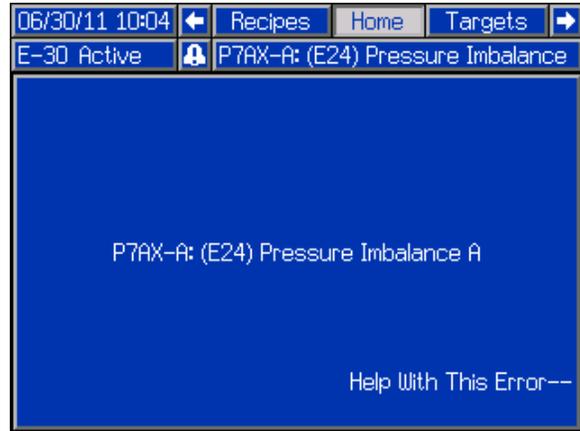
Advisories are indicated by . This condition indicates a parameter that is not immediately critical to the process. The advisory needs attention to prevent more serious issues in the future.

To diagnose the active error, see [Troubleshoot Errors, page 58](#).

## Troubleshoot Errors

To troubleshoot the error:

1. Press the soft key next to “Help With This Error” for help with the active error.



### Note

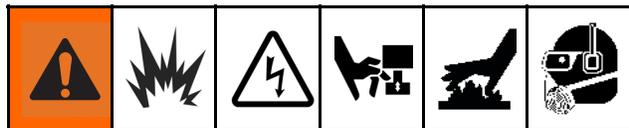
Press or to return to the previously displayed screen.

2. The QR code screen will be displayed. Scan the QR code with your smart phone to be sent directly to online troubleshooting for the active error code. Otherwise, manually navigate to <http://help.graco.com> and search for the active error.



3. If no internet connection is available, see [Error Codes and Troubleshooting, page 59](#) for causes and solutions for each error code.

# Troubleshooting



See [Errors, page 58](#) for information about errors that can occur on the system.

## Error Codes and Troubleshooting

See system repair manual or visit <http://help.graco.com> for causes and solutions to each error code.

See [Troubleshooting, page 39](#) for the ten most recent errors that have occurred on the system. See [Troubleshoot Errors, page 58](#) to diagnose errors on the ADM that have occurred on the system.

# USB Data

## Download Procedure

### Note

System configuration setting files and custom language files can be modified if the files are in the UPLOAD folder of the USB flash drive. See System Configuration Settings File, Custom Language File, and Upload Procedure sections.

1. Insert USB flash drive into USB port.
2. The menu bar and USB indicator lights indicate that the USB is downloading files. Wait for USB activity to complete.
3. Remove USB flash drive from USB port.
4. Insert USB flash drive into USB port of computer.
5. The USB flash drive window automatically opens. If it does not, open USB flash drive from within Windows® Explorer.
6. Open GRACO folder.
7. Instructions continue on next page.
8. Open the system folder. If downloading data from more than one system, there will be more than one folder. Each folder is labeled with the corresponding serial number of the ADM (The serial number is on the back of the ADM.)
9. Open DOWNLOAD folder.
10. Open DATAxxxx folder.
11. Open DATAxxxx folder labeled with the highest number. The highest number indicates the most recent data download.
12. Open log file. Log files open in Microsoft® Excel by default as long as the program is installed. However, they can also be opened in any text editor or Microsoft® Word.

### Note

All USB logs are saved in Unicode (UTF-16) format. If opening the log file in Microsoft Word, select Unicode encoding.

## USB Logs

### Note

The ADM can read/write to FAT (File Allocation Table) storage devices. NTFS, used by 32 GB or greater storage devices, is not supported.

During operation, the ADM stores system and performance related information to memory in the form of log files. The ADM maintains six log files:

- Event Log
- Job Log
- Daily Log
- System Software Log
- Blackbox Log
- Diagnostics Log

Follow [Download Procedure, page 60](#), to retrieve log files.

Each time a USB flash drive is inserted into the ADM USB port, a new folder named DATAxxxx is created. The number at the end of the folder name increases each time a USB flash drive is inserted and data is downloaded or uploaded.

### Event Log

The event log file name is 1-EVENT.CSV and is stored in the DATAxxxx folder.

The event log maintains a record of the last 49,000 events and errors. Each event record contains:

- Date of event code
- Time of event code
- Event code
- Event type
- Action taken
- Event Description

Event codes include both error codes (alarms, deviations, and advisories) and record only events.

Actions Taken includes setting and clearing event conditions by the system, and acknowledging error conditions by the user.

## Job Log

The job log file name is 2-JOB.CSV and is stored in the DATAxxxx folder.

The job log maintains a record of data points based on the USB Log Frequency defined in the Setup screens. The ADM stores the last 237,000 data points for download. See [Setup - Advanced Screen 3 — USB, page 34](#), for information on setting the Download Depth and USB Log Frequency.

- Data point date
- Data point time
- A side temperature
- B side temperature
- Hose temperature
- A side temperature setpoint
- B side temperature setpoint
- Hose temperature setpoint
- A side inlet pressure
- B side inlet pressure
- Inlet pressure setpoint
- System lifetime pump cycle counts
- Pressure, volume, and temperature units
- Job name/number

## Daily Log

The daily log file name is 3-DAILY.CSV and is stored in the DATAxxxx folder.

The daily log maintains a record of the total cycle and volume sprayed on any day that the system is powered up. The volume units will be the same units that were used in the Job Log.

The following data is stored in this file:

- Date that material was sprayed
- Time — unused column
- Total pump cycle count for day
- Total volume sprayed for day

## System Software Log

The system software file name is 4-SYSTEM.CSV and is stored in the DATAxxxx folder.

The system software log lists the following:

- Date log was created
- Time log was created
- Component name
- Software version loaded on the above component

## Blackbox Log File

The black box file name is 5-BLACKB.CSV and is stored in the DATAxxxx folder.

The Blackbox log maintains a record of how the system runs and the features that are used. This log will help Graco troubleshoot system errors.

## Diagnostics Log File

The diagnostics file name is 6-DIAGNO.CSV and is stored in the DATAxxxx folder.

The Diagnostics log maintains a record of how the system runs and the features that are used. This log will help Graco troubleshoot system errors.

## System Configuration Settings

The system configuration settings file name is SETTINGS.TXT and is stored in the DOWNLOAD folder.

A system configuration settings file automatically downloads each time a USB flash drive is inserted into the ADM. Use this file to back up system settings for future recovery or to easily replicate settings across multiple systems. Refer to the [Upload Procedure, page 62](#) for instructions on how to use this file.

## Custom Language File

The custom language file name is DISPTXT.TXT and is stored in the DOWNLOAD folder.

A custom language file automatically downloads each time a USB flash drive is inserted into the ADM. If desired, use this file to create a user-defined set of custom language strings to be displayed within the ADM.

The system is able to display the following Unicode characters. For characters outside of this set, the system will display the Unicode replacement character, which appears as a white question mark inside of a black diamond.

- U+0020 - U+007E (Basic Latin)
- U+00A1 - U+00FF (Latin-1 Supplement)
- U+0100 - U+017F (Latin Extended-A)
- U+0386 - U+03CE (Greek)
- U+0400 - U+045F (Cyrillic)

### Create Custom Language Strings

The custom language file is a tab-delimited text file that contains two columns. The first column consists of a list of strings in the language selected at the time of download. The second column can be used to enter the custom language strings. If a custom language was previously installed, this column contains the custom strings. Otherwise the second column is blank.

Modify the second column of the custom language file as needed and the follow [Upload Procedure, page 62](#) , to install the file.

The format of the custom language file is critical. The following rules must be followed in order for the installation process to succeed.

- Define a custom string for each row in the second column.

#### Note

If the custom language file is used, you must define a custom string for each entry in the DISPTXT.TXT file. Blank second-column fields will be displayed blank on the ADM.

- The file name must be DISPTXT.TXT.

- The file format must be a tab-delimited text file using Unicode (UTF-16) character representation.
- The file must contain only two columns, with columns separated by a single tab character.
- Do not add or remove rows to the file.
- Do not change the order of the rows.

## Upload Procedure

Use this procedure to install a system configuration file and/or a custom language file.

1. If necessary, follow the **Download Procedure** to automatically generate the proper folder structure on the USB flash drive.
2. Insert USB flash drive into USB port of computer.
3. The USB flash drive window automatically opens. If it does not, open USB flash drive from within Windows Explorer.
4. Open GRACO folder.
5. Open the system folder. If working with more than one system, there will be more than one folder within the GRACO folder. Each folder is labeled with the corresponding serial number of the ADM. (The serial number is on the back of the module.)
6. If installing the system configuration settings file, place SETTINGS.TXT file into the UPLOAD folder.
7. If installing the custom language file, place DISPTXT.TXT file into the UPLOAD folder.
8. Remove USB flash drive from the computer.
9. Install USB flash drive into the ADM USB port.
10. The menu bar and USB indicator lights indicate that the USB is downloading files. Wait for USB activity to complete.
11. Remove USB flash drive from USB port.

#### Note

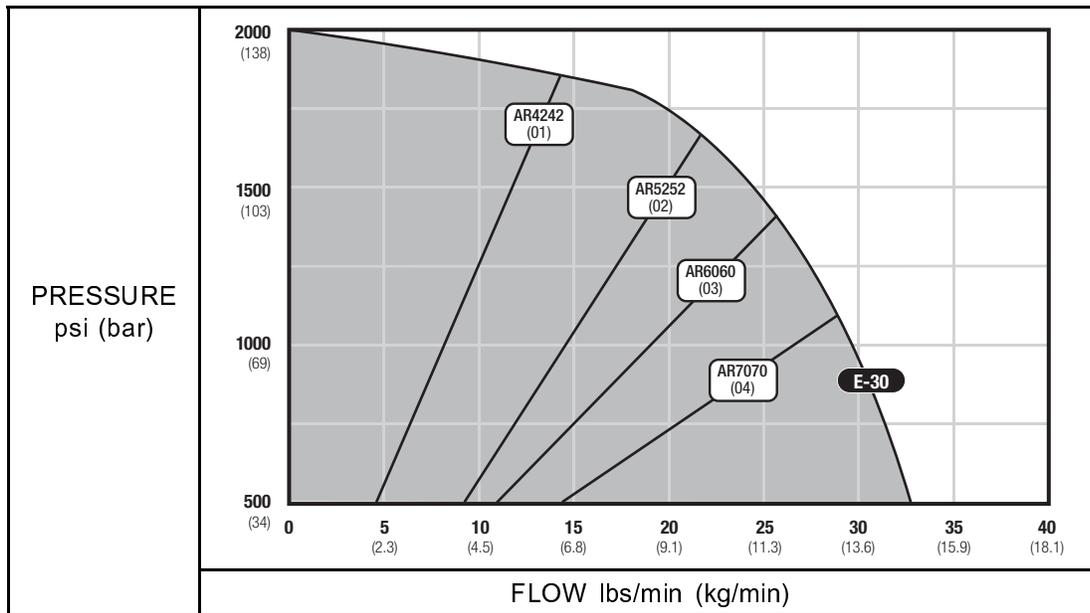
If the custom language file was installed, users can now select the new language from the Language drop-down menu in [Advanced Screen 1 — General, page 34](#).

# Performance Charts

Use these charts to help identify the proportioner that will work most efficiently with each mix chamber. Flow rates are based on a material viscosity of 60 cps.

**NOTICE**  
To prevent system damage, do not pressurize the system above the line for the gun tip size being used.

## Proportioners For Foam



## Proportioners For Coatings

Table 6 Fusion Air Purge, Round Pattern

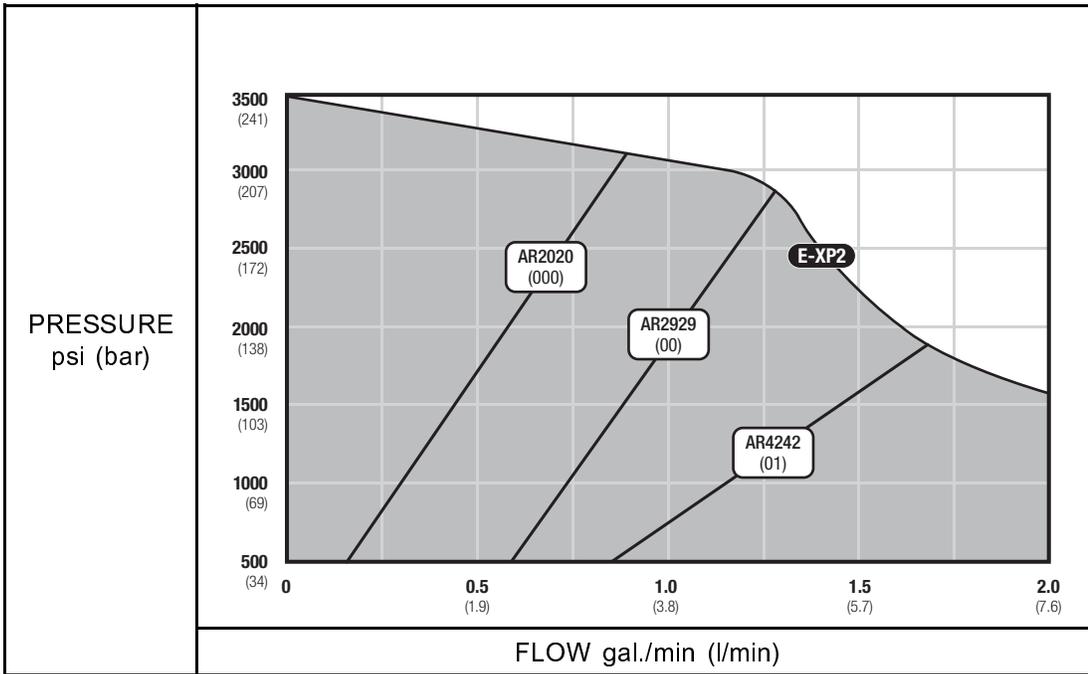


Table 7 Fusion Air Purge, Flat Pattern

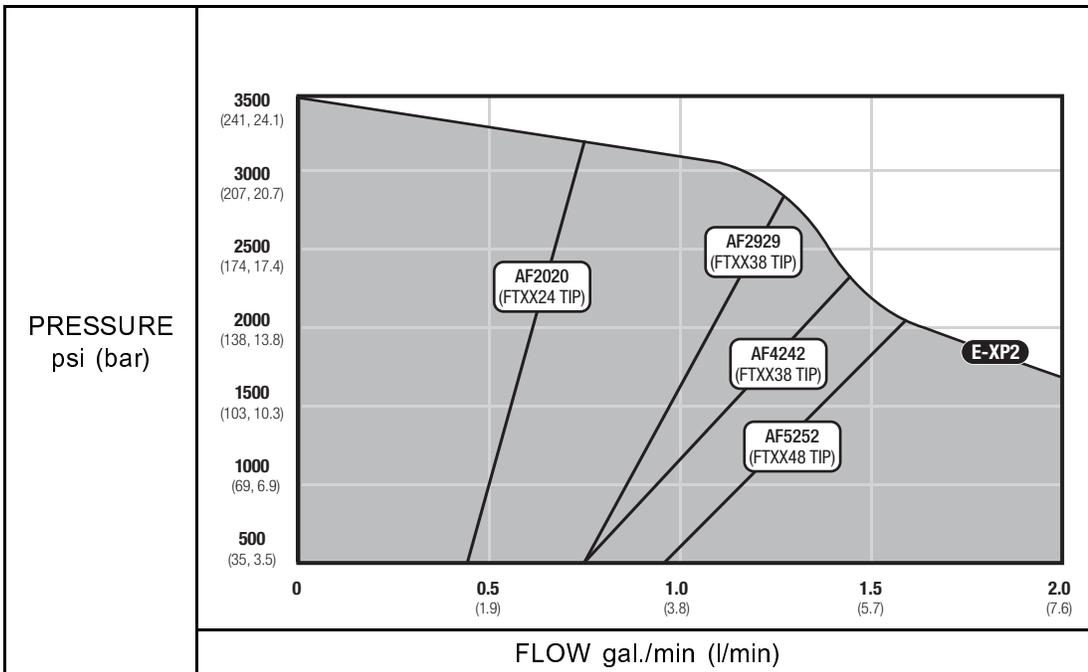


Table 8 Fusion Mechanical Purge, Round Pattern

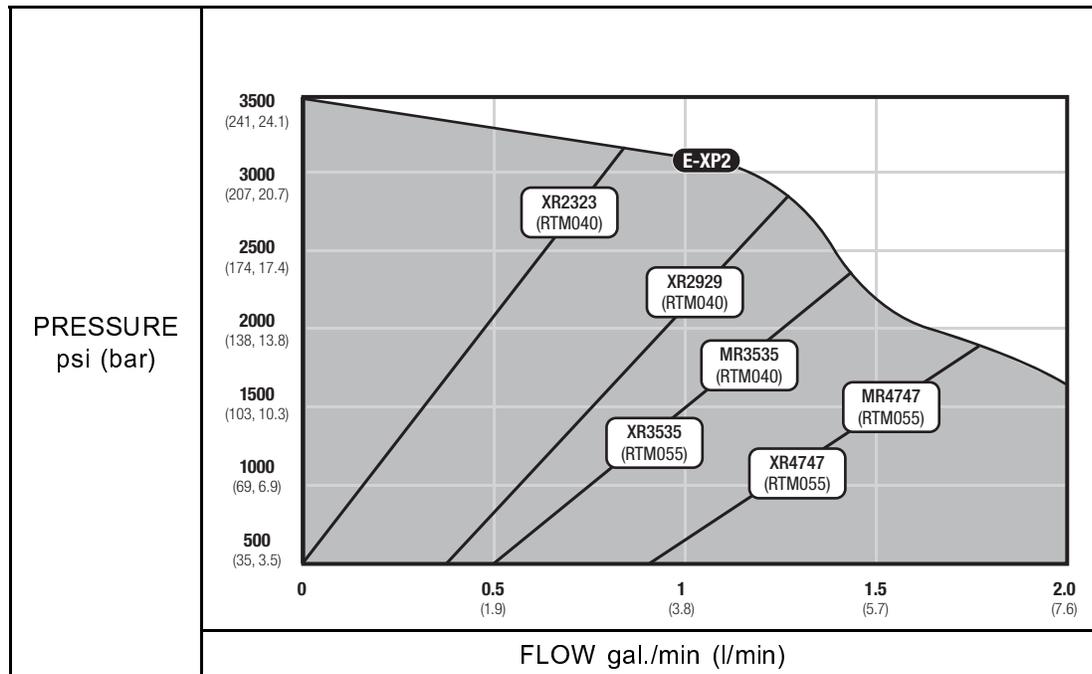
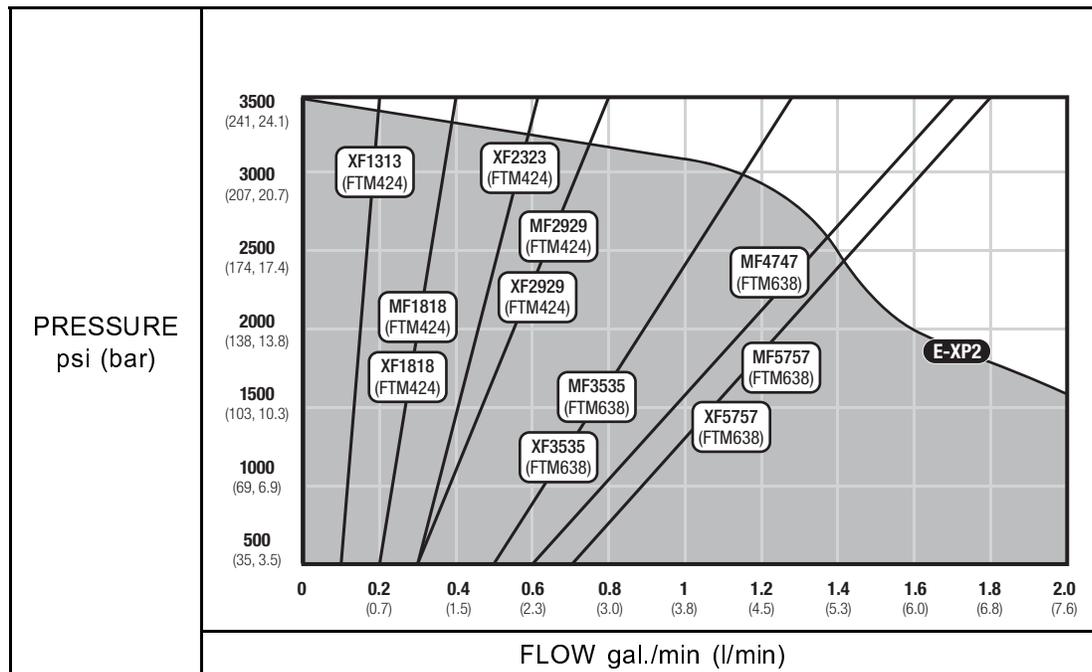


Table 9 Fusion Mechanical Purge, Flat Pattern



# Technical Specifications

| Reactor 2 E-30 and E-XP2 Proportioning System      |              |                   |
|--|--------------|-------------------|
|  | U.S.         | Metric            |
| <b>Maximum Fluid Working Pressure</b>              |              |                   |
| E-30   | 2000 psi     | 14 MPa, 140 bar   |
| E-XP2  | 3500 psi     | 24.1 MPa, 241 bar |
| <b>Maximum Fluid Temperature</b>                   |              |                   |
| E-30   | 190°F        | 88°C              |
| E-XP2  | 190°F        | 88°C              |
| <b>Maximum Flow Rate</b>                           |              |                   |
| E-30   | 30 lb/min    | 13.5 kg/min       |
| E-XP2  | 2 gpm        | 7.6 lpm           |
| <b>Maximum Inlet Temperature</b>                   |              |                   |
| E-30   | 150°F        | 66°C              |
| E-XP2  | 150°F        | 66°C              |
| <b>Maximum Inlet Fluid Pressure</b>                |              |                   |
| E-30   | 300 psi      | 2.1 MPa, 21 bar   |
| E-XP2  | 300 psi      | 2.1 MPa, 21 bar   |
| <b>Maximum Heated Hose Length</b>                  |              |                   |
| Length   | 310 ft       | 94 m              |
| <b>Output per Cycle<br/>ISO and RES</b>            |              |                   |
| E-30   | 0.0272 gal.  | 0.1034 liter      |
| E-XP2  | 0.0203 gal.  | 0.0771 liter      |
| <b>Operating Ambient Temperature Range</b>         |              |                   |
| Temperature  | 20° to 120°F | -7° to 49°C       |
| <b>Line Voltage Requirement</b>                    |              |                   |
| Nominal 200–240 VAC, 1 Phase, 50/60 Hz             | 195–265 VAC  |                   |
| Nominal 200–240 VAC, 3 phase, DELTA, 50/60 Hz      | 195–265 VAC  |                   |
| Nominal 350–415 VAC, 3 phase, WYE, 50/60 Hz        | 340–455 VAC  |                   |
| <b>Heater Power<br/>(at 230 VAC rated voltage)</b> |              |                   |
| E-30 10 kW   | 10,200 Watts |                   |
| E-30, 15 kW  | 15,300 Watts |                   |
| E-XP2 15 kW  | 15,300 Watts |                   |

| <b>Sound Pressure</b>  |   |                    |
|--|---|--------------------|
| <i>Sound Pressure measured per ISO-9614-2.</i>   |   |                    |
| E-30<br><i>Measured from 3.1 ft (1 m), at 1000 psi (7 MPa, 70 bar), 3 gpm (11.4 lpm)</i>   | 87.3 dBA  |                    |
| E-XP2<br><i>Measured from 3.1 ft (1 m), at 3000 psi (21 MPa, 207 bar), 1 gpm (3.8 lpm)</i> | 79.6 dBA  |                    |
| <b>Sound Power</b>   |   |                    |
| E-30<br><i>Measured from 3.1 ft (1 m), at 1000 psi (7 MPa, 70 bar), 3 gpm (11.4 lpm)</i>   | 93.7 dBA  |                    |
| E-XP2<br><i>Measured from 3.1 ft (1 m), at 3000 psi (21 MPa, 207 bar), 1 gpm (3.8 lpm)</i> | 86.6 dBA  |                    |
| <b>Fluid Inlets</b>  |   |                    |
| Component A (ISO) and Component B (RES)  | 3/4 NPT(f) with 3/4 NPSM(f) union   |                    |
| <b>Fluid Outlets</b>   |   |                    |
| Component A (ISO)  | #8 (1/2 in.) JIC, with #5 (5/16 in.) JIC adapter  |                    |
| Component B (RES)  | #10 (5/8 in.) JIC, with #6 (3/8 in.) JIC adapter  |                    |
| <b>Fluid Circulation Ports</b>   |   |                    |
| Size   | 1/4 NPSM(m)   |                    |
| Maximum Pressure   | 250 psi   | 1.75 MPa, 17.5 bar |
| <b>Dimensions</b>  |   |                    |
| Width  | 26.3 in.  | 668 mm             |
| Height   | 63 in.  | 1600 mm            |
| Depth  | 15 in.  | 381 mm             |
| <b>Weight</b>  |   |                    |
| E-30, 10 kW  | 315 lb  | 143 kg             |
| E-30, 15 kW  | 350 lb  | 159 kg             |
| E-30, 10 kW Elite  | 320 lb  | 145 kg             |
| E-30, 15 kW Elite  | 355 lb  | 161 kg             |
| E-XP2  | 345 lb  | 156 kg             |
| E-XP Elite   | 350 lb  | 159 kg             |
| <b>Wetted Parts</b>  |   |                    |
| Material   | Aluminum, stainless steel, zinc plated carbon steel, brass, carbide, chrome, chemically resistant o-rings, PTFE, ultra-high molecular weight polyethylene |                    |



# Graco Extended Warranty for Reactor® 2 Components

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

| Graco Part Number         | Description             | Warranty Period               |
|---------------------------|-------------------------|-------------------------------|
| 24U050                    | Electric Motor          | 36 Months or 3 Million Cycles |
| 24U051                    | Electric Motor          | 36 Months or 3 Million Cycles |
| 24U831                    | Motor Control Module    | 36 Months or 3 Million Cycles |
| 24U832                    | Motor Control Module    | 36 Months or 3 Million Cycles |
| 24U855                    | Heater Control Module   | 36 Months or 3 Million Cycles |
| 24U854                    | Advanced Display Module | 36 Months or 3 Million Cycles |
| All other Reactor 2 parts |                         | 12 Months                     |

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

**THIS WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.**

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty hereunder must be brought within the latter of two (2) years of the date of sale, or one (1) year the warranty period expires.

**GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY GRACO.** These items sold, but not manufactured by Graco (such as electric motors, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise.

## FOR GRACO CANADA CUSTOMERS

The Parties acknowledge that they have required that the present document, as well as all documents, notices and legal proceedings entered into, given or instituted pursuant hereto or relating directly or indirectly hereto, be drawn up in English. Les parties reconnaissent avoir convenu que la rédaction du présente document sera en Anglais, ainsi que tous documents, avis et procédures judiciaires exécutés, donnés ou intentés, à la suite de ou en rapport, directement ou indirectement, avec les procédures concernées.

## **Graco Information**

For the latest information about Graco products, visit [www.graco.com](http://www.graco.com).

To place an order, contact your Graco Distributor or call to identify the nearest distributor.

**Phone:** 612-623-6921 or **Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

All written and visual data contained in this document reflects the latest product information available at the time of publication.

Graco reserves the right to make changes at any time without notice.

For patent information, see [www.graco.com/patents](http://www.graco.com/patents).

Original Instructions. This manual contains English. MM 333023

**Graco Headquarters:** Minneapolis

**International Offices:** Belgium, China, Japan, Korea

**GRACO INC. AND SUBSIDIARIES • P.O. BOX 1441 • MINNEAPOLIS MN 55440-1441 • USA**

Copyright 2014, Graco Inc. All Graco manufacturing locations are registered to ISO 9001.

[www.graco.com](http://www.graco.com)

Revision G, June 2015